

Final Random Inspection Report



Version No.: 1.12

| | | | |
|--------------------|---|----------------------|---|
| Report no.: | FRI_2930002248_3901326979_PTK S2000F4_LB6_A_1_20200703_Ger many | Inspector: | Amine Xue |
| Order No.: | 2930002248 | Product Des.: | Table saw |
| Country: | Germany | Brand/CN.: | PARKSIDE/DE |
| Supplier: | Jifa Group Co.,Ltd. | Manufacture: | Jifa Group Co.,Ltd. |
| SC type. | PTKS2000F4 | Man. Type | 72555LD |
| Order Qty. | 4433pcs | Spec. Ver.: | 339118_1910_3901326974_SPC_ PTKS2000F4_Parkside_191002 |
| Art. Nr.: | 3901326979 | Pre. Report | N/A |
| Barcode | 4 056233 315509 | SR Version: | N/A |

| | |
|---|---|
| Result: <input checked="" type="checkbox"/> Accepted 接收; <input type="checkbox"/> Rejected 拒收; | Inspected date: Day: 03 / Month:07 / Year:2020 |
| Inspection/ Report no:1st | Serial No.: 35696 to 40128 Extra serial no.: n/a |
| Remark: | |

Inspector only can special release the rejected report when get the signature.

已经拒收的报告，验货员必须收到书面确认才能特殊放行

| No. | Description | Sample size | Pass | Fail | Defect Description |
|-----|---|-------------|------|------|---|
| 1 | Shipping mark and Packing 包装和唛头检查 | 80 | X | | |
| 2 | Manual & card and Insert 说明书、质保卡及插页 | 80 | X | | |
| 3 | Stickers 所有标贴 | 80 | X | | D19 |
| 4 | Accessory parts 箱内附件 | 80 | X | | |
| 5 | Appearance check 外观检测 | 80 | X | | D10D11D13D17D20 D29 |
| 6 | Mechanical testing 机械部件测试 | 80 | X | | D4D5D6D7D8D9D14 D15D16D18D21D22 D23D25D26D28D30 D31D32 |
| 7 | Electric and VDE testing 电器测试 | 80 | X | | |
| 8 | Running and actual cutting test 运转切割测试 | 80 | X | | D2 D12D24D27 |
| 9 | CDF check (Visible easily) CDF 检查(易视零件) | 80 | X | | D1D3 |
| 10 | CDF check (inside) CDF 检查(内部) | 2 | X | | |



| AQL Level | | Allowed | Result | Notes |
|-----------|-------------|---------|--------|-------|
| Level I | Critical | 0 | 0 | Pass |
| | Major - 2.5 | 5 | 0 | Pass |

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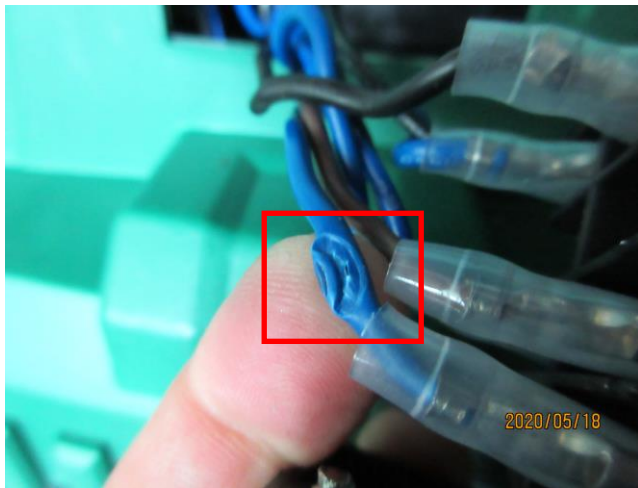




| | | | |
|-------------|---|---|------|
| Minor - 4.0 | 7 | 0 | Pass |
|-------------|---|---|------|


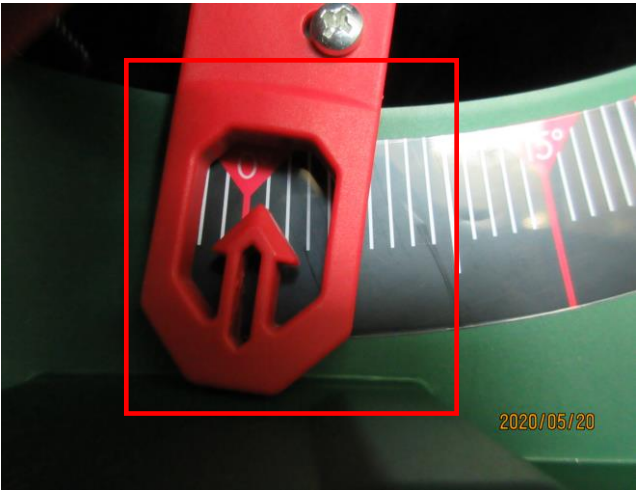

Defect Description 缺陷描述:

| No. | Defect description | Defect Qty. | Remark | | | | |
|---|---|---|--|------------|-----------|--------|------------------------------|
| D1 | <p>The plug does not match the CDF.</p>  <table border="1" style="width: 100%; margin-top: 5px;"> <tr> <td style="width: 25%;">3. Hangzhou Hongshi Electrical Limited.</td> <td style="width: 25%;">SW208 SW368II</td> <td style="width: 25%; text-align: center;">AC250V 10A</td> <td style="width: 25%;">BS 1363-1</td> </tr> </table> | 3. Hangzhou Hongshi Electrical Limited. | SW208 SW368II | AC250V 10A | BS 1363-1 | 4433pc | Have update the certificate. |
| 3. Hangzhou Hongshi Electrical Limited. | SW208 SW368II | AC250V 10A | BS 1363-1 | | | | |
| D2 | <p>The switch does not suck, machine cannot be started properly,开关不吸合, 不能正常启动</p>  | 1pc | Repaired and control on the assembly line. | | | | |
| D3 | <p>The wire inside the switch was crushed.压线</p> | 1pc | Repaired and control on the assembly line. | | | | |

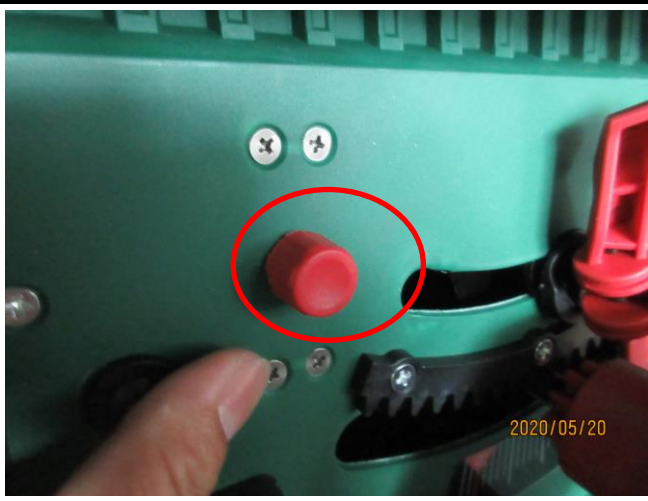
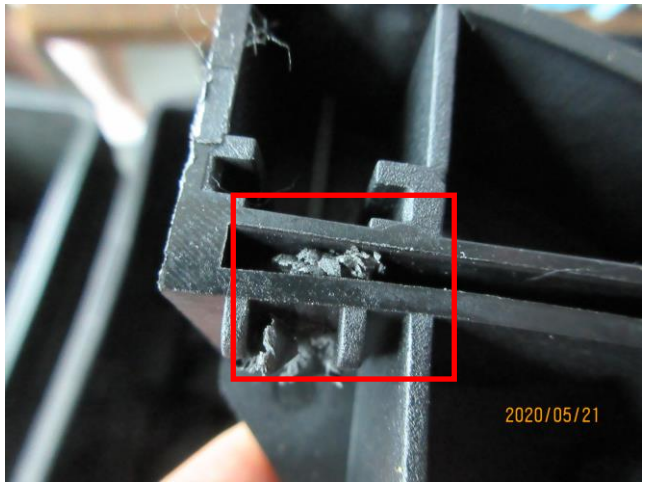

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|-----------|---|------------|---|
| |  | | |
| <p>D4</p> | <p>The pointer cannot be adjust to minus 2 degrees. 指针调不到-2°</p>  | <p>8pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D5</p> | <p>Saw blades radial run-out too much.</p>  | <p>3pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D6</p> | <p>Laser skewed.</p> | <p>4pc</p> | <p>Repaired and control on the assembly line.</p> |

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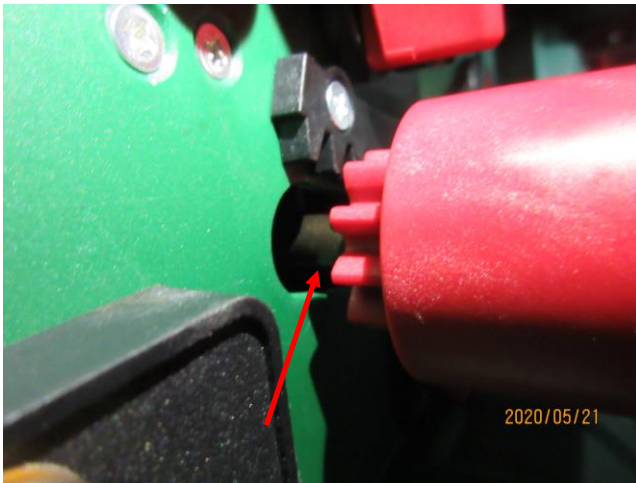
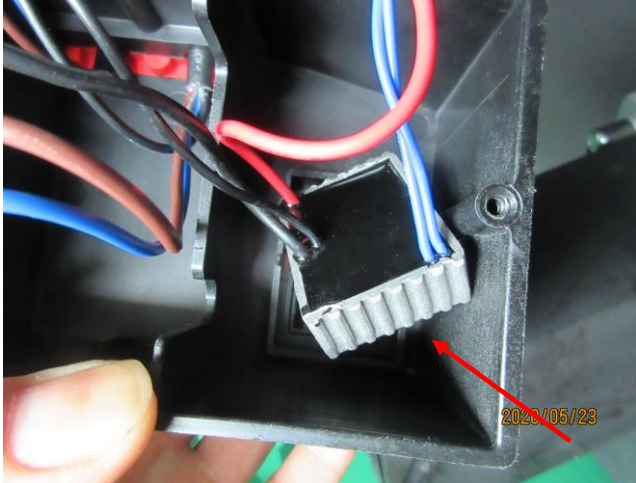
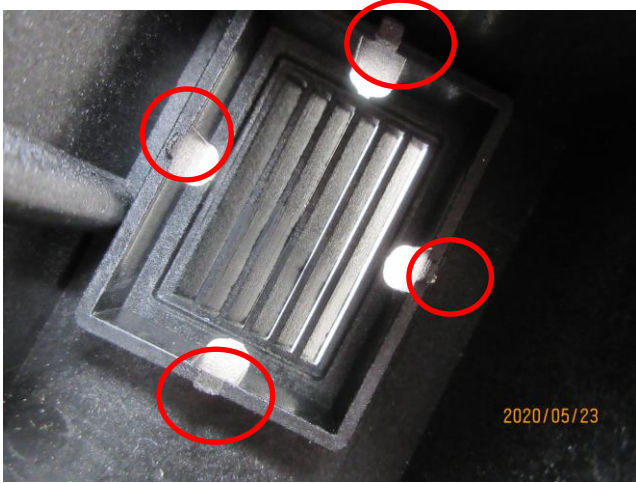
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| |  <p>2020/05/18</p> | | |
| <p>D7</p> | <p>The pointer cannot be adjust to 0 degrees.</p>  <p>2020/05/20</p> | <p>2pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D8</p> | <p>Wrong printing of speed control switch.</p>  <p>2020/05/20</p> | <p>1pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D9</p> | <p>The button does not spring back smoothly.-2°按钮回弹不顺畅.</p> | <p>2pc</p> | <p>Repaired and control on the assembly line.</p> |

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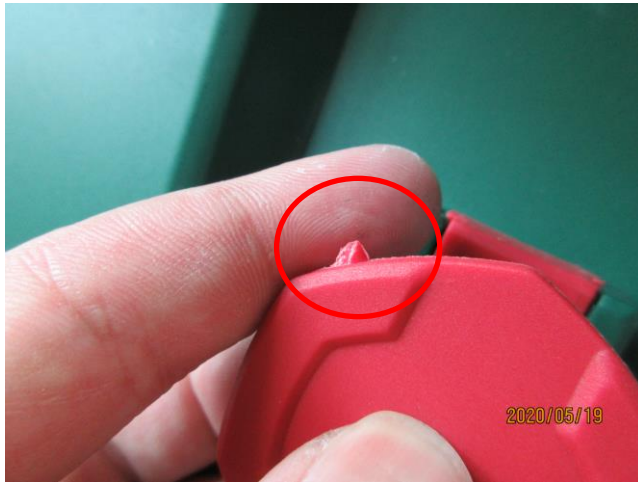
| | | | |
|------------|--|------------|---|
| |  | | |
| <p>D10</p> | <p>Burr on the inner liner, The fit with the support is not smooth.</p>  | <p>2pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D11</p> | <p>Rust of motor support plate.</p>  | <p>4pc</p> | <p>Pick out in production.</p> |

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|------------|---|------------|---|
| |  <p>2020/06/02</p> | | |
| <p>D12</p> | <p>There is noise when the low speed running. 低速运转有噪音.</p>  <p>2020/06/03</p> | <p>3pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D13</p> | <p>Bad screw.</p>  <p>2020/05/20</p> | <p>5pc</p> | <p>Replace and control on the assembly line.</p> |
| <p>D14</p> | <p>Missing spring.</p> | <p>1pc</p> | <p>Repaired and control on the assembly line.</p> |

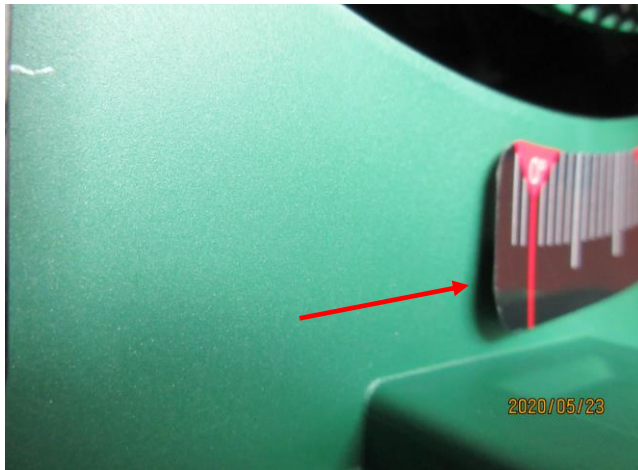
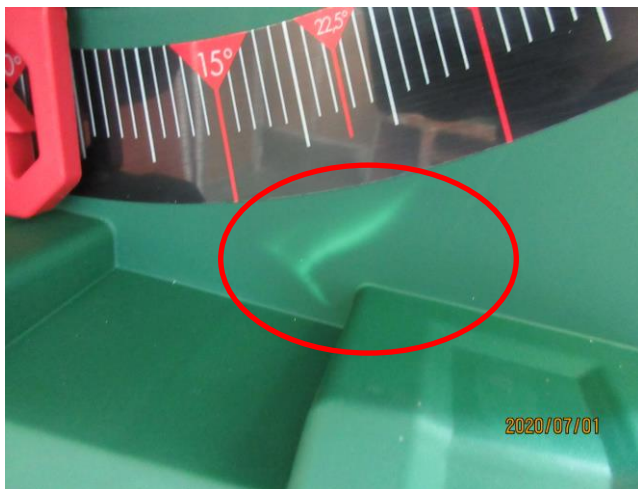

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|------------|---|------------|---|
| |  | | |
| <p>D15</p> | <p>The clamping groove cannot fix the soft start tightly (The card slot itself requires four barbs, but only one is good).</p>   | <p>3pc</p> | <p>Pick out in production.</p> |
| <p>D16</p> | <p>The hand wheel is not turn smooth.手轮摇动不顺畅.</p> | <p>2pc</p> | <p>Repaired and control on the assembly line.</p> |

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|------------|---|------------|---|
| |  <p>2020/05/23</p> | | |
| <p>D17</p> | <p>Burr.</p>  <p>2020/06/02</p>  <p>2020/05/19</p> | <p>5pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D18</p> | <p>The dividing knife is not parallel to the saw blade.</p> | <p>5pc</p> | <p>Repaired and control on the assembly line.</p> |

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| |   | | |
| <p>D19</p> | <p>Warped label.</p>  | <p>7pc</p> | <p>Repaired and control on the assembly line.</p> |

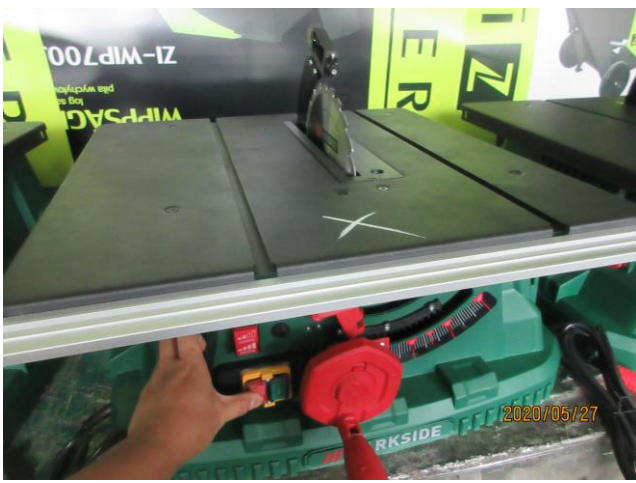


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| |  | | |
| <p>D20</p> | <p>White mark on body.</p>  | <p>6pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D21</p> | <p>Poor flatness for worktable.</p>  | <p>4pc</p> | <p>Repaired and control on the assembly line.</p> |

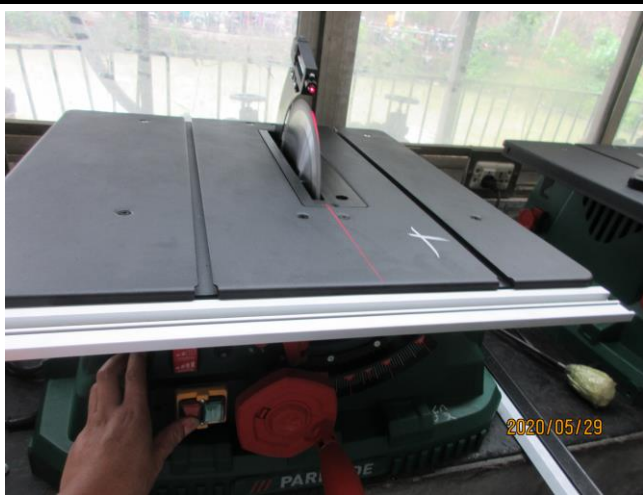


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| |  | | |
| <p>D22</p> | <p>The angle button is obscured by the lock button.角度按钮被锁钮遮挡住.</p>  | <p>4pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D23</p> | <p>Poor cutting accuracy.</p>  | <p>2pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D24</p> | <p>The switch occasionally failure, the need to press the off button more than twice to turn off the machine.</p> | <p>1pc</p> | <p>Repaired and control on the assembly line.</p> |


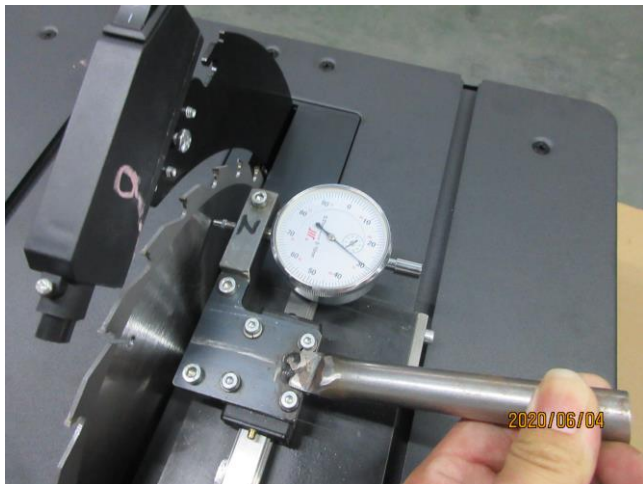

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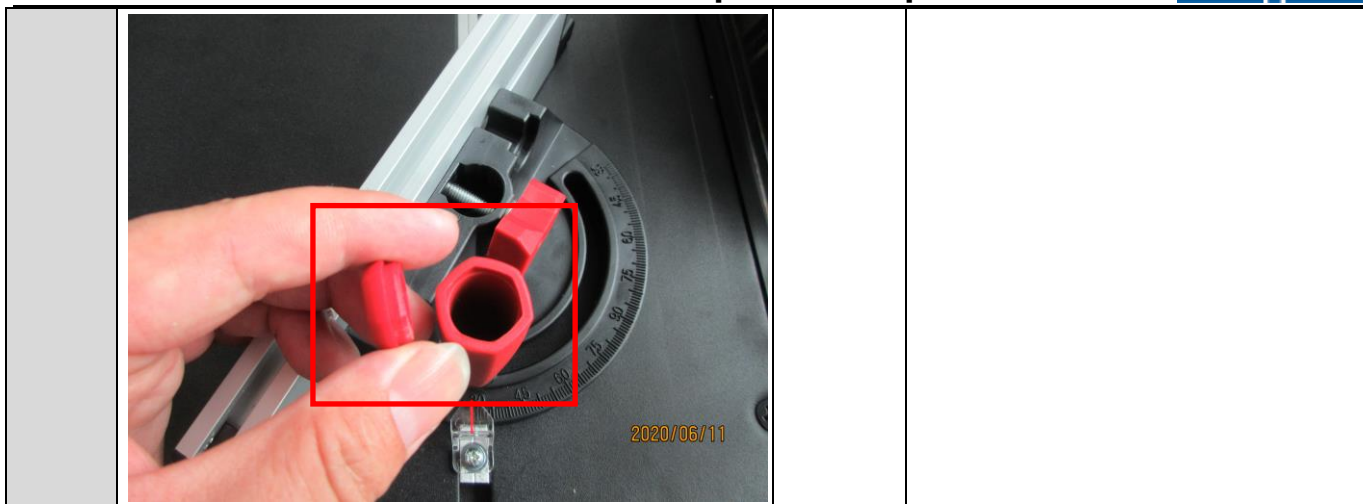
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| |  | | |
| <p>D25</p> | <p>Angle scale does not slide unhindered.角度尺不能滑动</p>  | <p>1pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D26</p> | <p>The sheath is not properly sheathed.调速开关护套没套好</p>  | <p>1pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D27</p> | <p>The switch has not emergency stop.没急停</p> | <p>2pc</p> | <p>Repaired and control on the assembly line.</p> |

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|-------------------|---|-------------|---|
| |  | | |
| <p>D28</p> | <p>The motor wire loosen easily.</p>  | <p>1pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D29</p> | <p>Poor printing.</p>  | <p>13pc</p> | <p>Pick out in production.</p> |

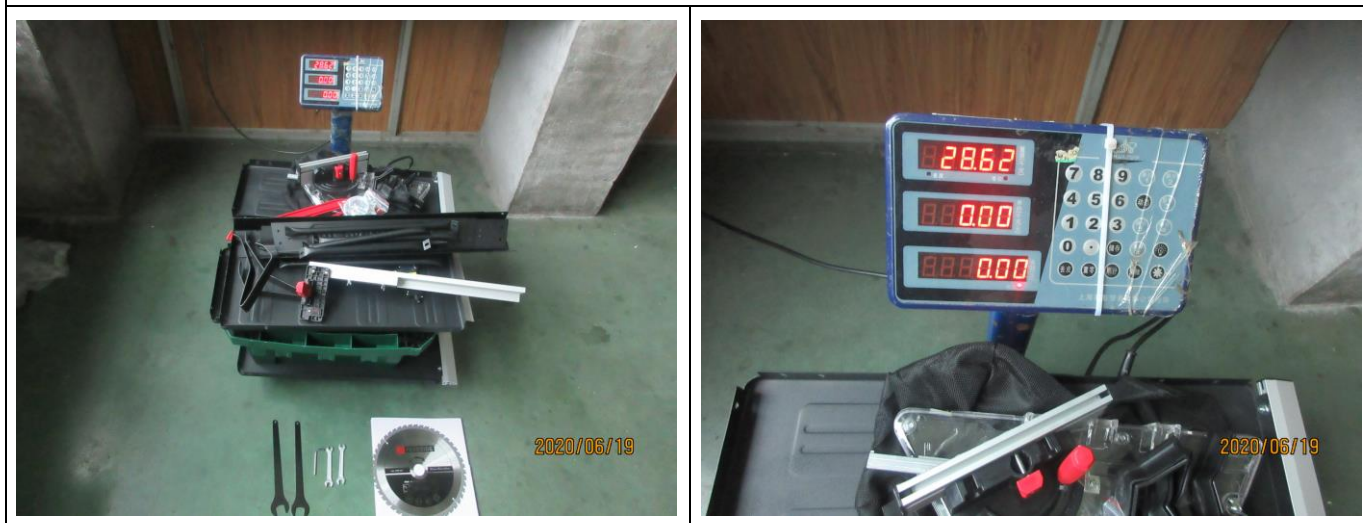
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| |  | | |
| <p>D30</p> | <p>Bad parallelism of saw blade. 锯片不平行</p>  | <p>5pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D31</p> | <p>Pointer interference with plastic body.</p>  | <p>4pc</p> | <p>Repaired and control on the assembly line.</p> |
| <p>D32</p> | <p>The cover of the angle gauge comes loose easily.</p> | <p>2pc</p> | <p>Repaired and control on the assembly line.</p> |



1. Shipping mark and Package 唛头和包装:

| | |
|---|--|
| Net weight 净重 (without accessories 不带附件) The tolerance for net weight 净重误差: $\pm 2\%$ | |
| Reference Weight 参考重量 Date: ; Weight: | |
| Random Sample Weight 抽样重量 Test Result: 28.62kg ; Difference: 0g Over tolerance heavier, pass; over tolerance lighter, fail and need special release 如果重量超差大于标准重量可以接受 如果重量超差小于标准重量不接受, 需要特殊放行。 | |



| | |
|--|--|
| Weight and size information for package 包装重量和尺寸信息 | |
| Gross weight 毛重: 32.50kg | G.W. with Master carton 带外箱箱毛重: n/a |

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| | |
|---|--|
| | |
| <p>Net weight 净重: 28.62kg</p> | <p>Master carton weight 外箱重量: n/a</p> |
| <p>Styrofoam weight 发泡重量: 380g</p> | <p>Rubber weight 橡胶制品重量: n/a</p> |
| <p>Plastic weight 塑料包装重量: 27g</p> | <p>Cloth weight 纺织制品重量: n/a</p> |
| <p>Wood weight 木制品重量: n/a</p> | <p>Packing belt 打包带重量: n/a</p> |
| <p>Unit Carton (Paper Material) 包装纸品: 2.44kg</p> | <p>Storage item weight: n/a</p> |

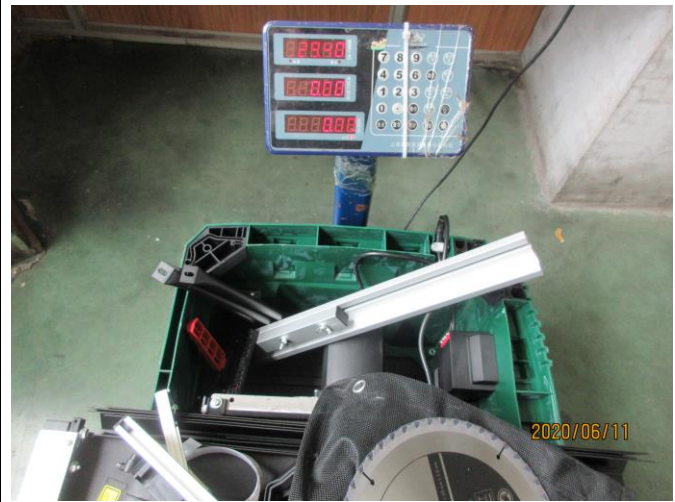


Steel weight 铁制品重量:n/a

Transport packaging weight: n/a

Aluminum weight: n/a

Machine weight with accessories: 29.40kg



Color carton size 彩盒尺寸:680x655x355mm

Master carton size 外箱尺寸:

Machine size 机器外形尺寸: 1000x1010x1065mm

Machine size 机器外形尺寸:910x735x1065mm

Goods in warehouse 产品在仓库的照片



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| | |
|--|--|
| Master carton 45 degree 外箱 45 度视角 | |
| n/a | |

| | |
|-------------------------------------|---|
| Master carton Bar code 外箱 条码 | Master carton Barcode scan 外箱 条码扫描 |
| n/a | |

| | |
|--|--|
| Master carton Inner package 外箱 包装内部 | |
| n/a | |

| | |
|----------------------------------|-------------------------------------|
| Packaging (top side) 外箱顶面 | Packaging (bottom side) 外箱底面 |
|----------------------------------|-------------------------------------|



| | |
|------------------------------------|-----------------------------------|
| Packaging (front side) 外箱正面 | Packaging (back side) 外箱背面 |
|------------------------------------|-----------------------------------|



Packaging (left side) 外箱左面

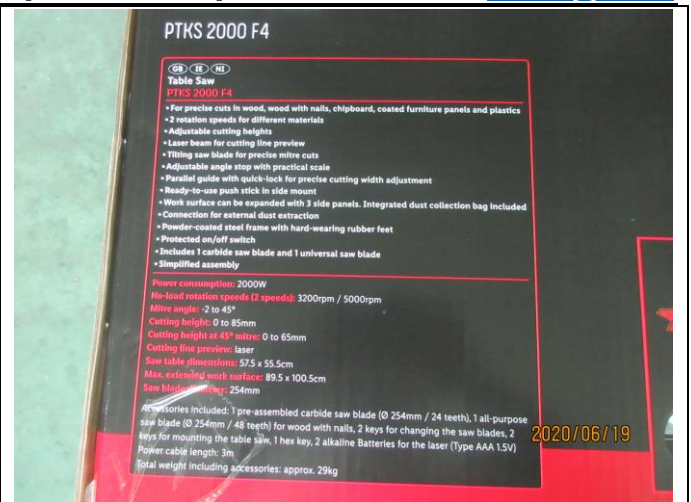
Packaging (right side) 外箱右面



Inner package 包装内部



Technical data on package 包装上参数



Art. No. and Barcode 产品代码及条码



Barcode scan 条码扫描

Shipping mark 唛头

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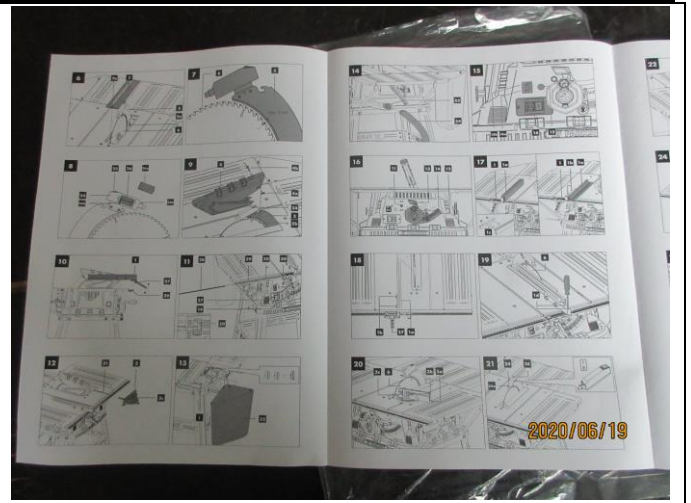
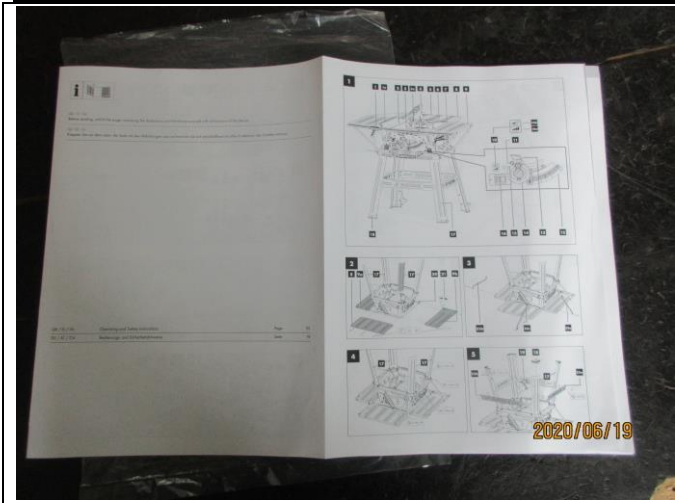


n/a

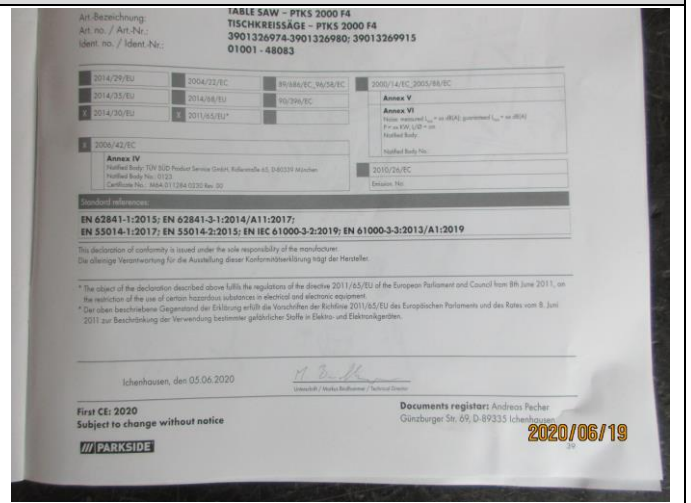
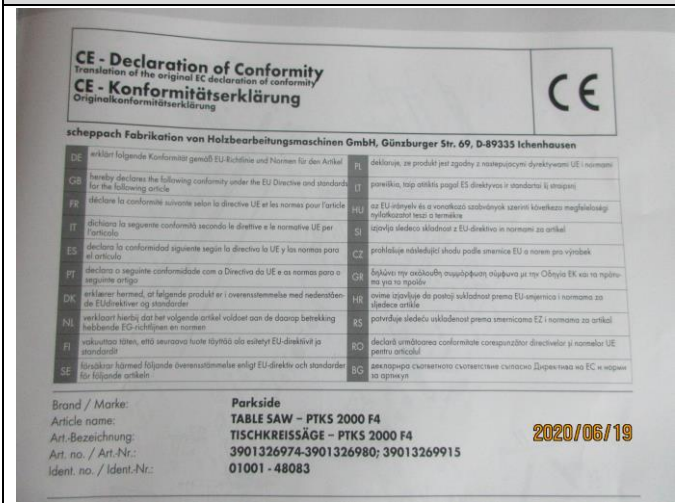
2. Manual & card and Insert 说明书、质保卡及插页

| Manual cover 说明书封页 | Art. Nr. and version 说明书产品代码及版本 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------------------------|---|-------------------|--|---------------|------------------|-------------------|--|---------------|--------------|--|--------------------|---------------|-------------|---------------------------|--|-------------|----------|-------------|----------|------------------------|---------------------------|----------------------|----|-----------------------------|--------|---------------------------------------|----------------|-----------------|--------------|---------------------------------------|--------------|----------------------------------|--------------|-------------------------------|-------|------------------------------|-------|------------------------|----------------------|----------------------------|---------|-------------|---------------|
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Language 语言 | Technical data on manual 说明书上参数 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <table border="1"> <thead> <tr> <th colspan="2">7. Technical data</th> </tr> </thead> <tbody> <tr> <td>AC motor.....</td> <td>220-240 V~ 50 Hz</td> </tr> <tr> <td>Power consumption</td> <td></td> </tr> <tr> <td>5000 rpm.....</td> <td>1800 W (S1*)</td> </tr> <tr> <td></td> <td>2000 W (S6 40 %**)</td> </tr> <tr> <td>3200 rpm.....</td> <td>500 W (S1*)</td> </tr> <tr> <td>Idle speed n₀</td> <td></td> </tr> <tr> <td>Gear 1.....</td> <td>3200 rpm</td> </tr> <tr> <td>Gear 2.....</td> <td>5000 rpm</td> </tr> <tr> <td>Carbide saw blade.....</td> <td>ø 254 x ø 30 x 2.8-3.2 mm</td> </tr> <tr> <td>Number of teeth.....</td> <td>24</td> </tr> <tr> <td>Riving knife thickness.....</td> <td>2.5 mm</td> </tr> <tr> <td>Min. size of workpiece W x L x H.....</td> <td>10 x 50 x 1 mm</td> </tr> <tr> <td>Table size.....</td> <td>575 x 555 mm</td> </tr> <tr> <td>Left/right table width extension.....</td> <td>575 x 225 mm</td> </tr> <tr> <td>Table extension at the rear.....</td> <td>555 x 320 mm</td> </tr> <tr> <td>Cutting height max. 45 °.....</td> <td>65 mm</td> </tr> <tr> <td>Cutting height max. 0 °.....</td> <td>85 mm</td> </tr> <tr> <td>Tilting saw blade.....</td> <td>From -2 to 45 ° left</td> </tr> <tr> <td>Extraction connection.....</td> <td>ø 35 mm</td> </tr> <tr> <td>Weight.....</td> <td>approx. 29 kg</td> </tr> </tbody> </table> <p>*S1: Continuous operation with constant load</p> | 7. Technical data | | AC motor..... | 220-240 V~ 50 Hz | Power consumption | | 5000 rpm..... | 1800 W (S1*) | | 2000 W (S6 40 %**) | 3200 rpm..... | 500 W (S1*) | Idle speed n ₀ | | Gear 1..... | 3200 rpm | Gear 2..... | 5000 rpm | Carbide saw blade..... | ø 254 x ø 30 x 2.8-3.2 mm | Number of teeth..... | 24 | Riving knife thickness..... | 2.5 mm | Min. size of workpiece W x L x H..... | 10 x 50 x 1 mm | Table size..... | 575 x 555 mm | Left/right table width extension..... | 575 x 225 mm | Table extension at the rear..... | 555 x 320 mm | Cutting height max. 45 °..... | 65 mm | Cutting height max. 0 °..... | 85 mm | Tilting saw blade..... | From -2 to 45 ° left | Extraction connection..... | ø 35 mm | Weight..... | approx. 29 kg |
| 7. Technical data | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| AC motor..... | 220-240 V~ 50 Hz | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Power consumption | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5000 rpm..... | 1800 W (S1*) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 2000 W (S6 40 %**) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3200 rpm..... | 500 W (S1*) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Idle speed n ₀ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Gear 1..... | 3200 rpm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Gear 2..... | 5000 rpm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Carbide saw blade..... | ø 254 x ø 30 x 2.8-3.2 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Number of teeth..... | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Riving knife thickness..... | 2.5 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Min. size of workpiece W x L x H..... | 10 x 50 x 1 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Table size..... | 575 x 555 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Left/right table width extension..... | 575 x 225 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Table extension at the rear..... | 555 x 320 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Cutting height max. 45 °..... | 65 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Cutting height max. 0 °..... | 85 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Tilting saw blade..... | From -2 to 45 ° left | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Extraction connection..... | ø 35 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Weight..... | approx. 29 kg | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Content 内容 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Final Random Inspection Report



Statement signature 声明签字



Warranty card 质保卡

n/a

Battery on package

Yes No N/A

If "Yes" insert pictures

| | |
|--|--|
| | |
|--|--|

Quantity of batteries

| | |
|--|--|
| | |
|--|--|

Battery (top side) 外箱顶面

Battery (bottom side) 外箱底面

| | |
|--|--|
| | |
|--|--|

Packaging (left side) 外箱左面

Packaging (right side) 外箱右面

| | |
|--|--|
| | |
|--|--|

Expiration date

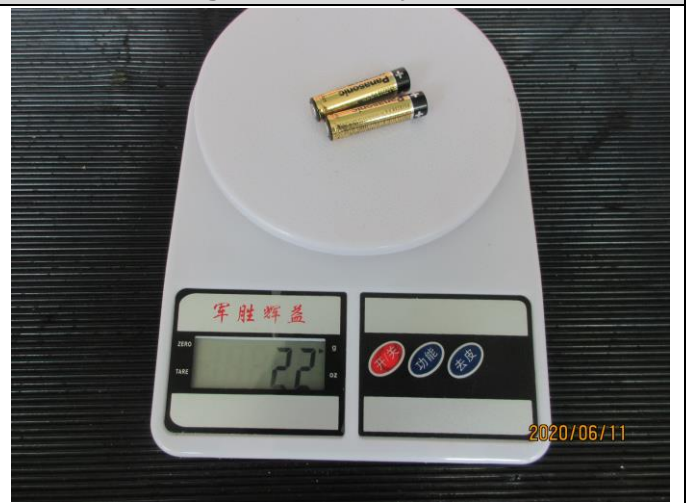
Battery Typ

| | |
|--|--|
| | |
|--|--|



Manufacturer

Individual weight of a battery cell



3. Stickers 标牌 (refer to Spec):

Main label 主参数贴

Motor Label 电机标贴



n/a

Name label with outlines Yes No N/A

If "Yes" insert picture. If "No" report is fail.



Warning label 警示标牌



Noise label 噪音贴

n/a

Safety label 安全标贴

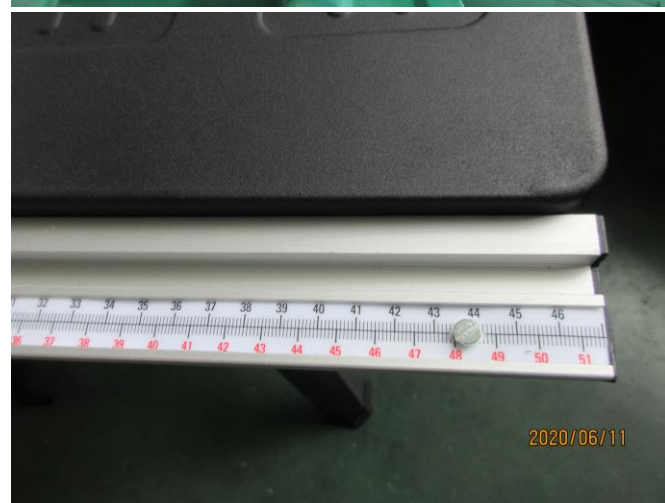
n/a

Reading manual label 阅读标牌

n/a

Name label on guard 防护罩上的商标

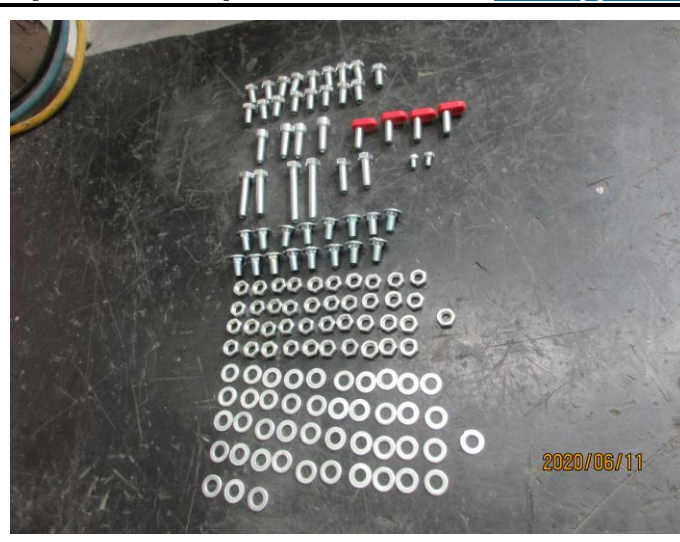
Angle label 角度标贴



| | |
|--|----------------------------|
| Warning label on inner carton 警示贴 | Remind label 衬垫提醒标贴 |
| n/a | n/a |

4. Accessories 附件 (refer to Spec)





Complete machine 整机照片

Front 正面



Back 背面



Left 左面

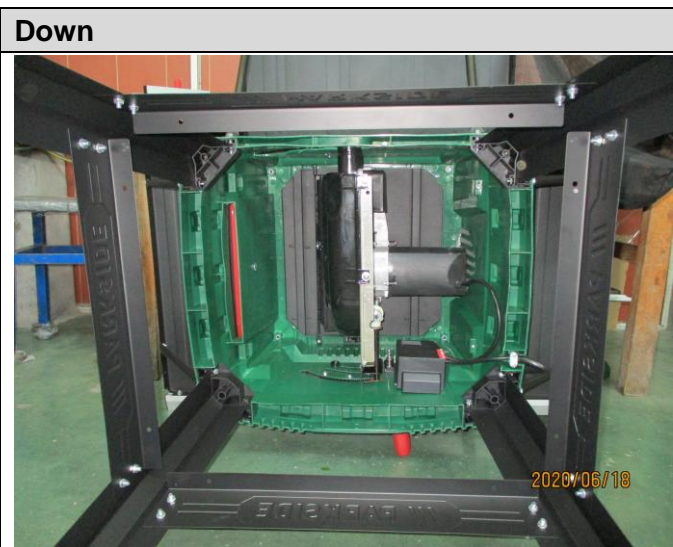


Right 右面



45 degree 45 度视角

45 degree 45 度视角

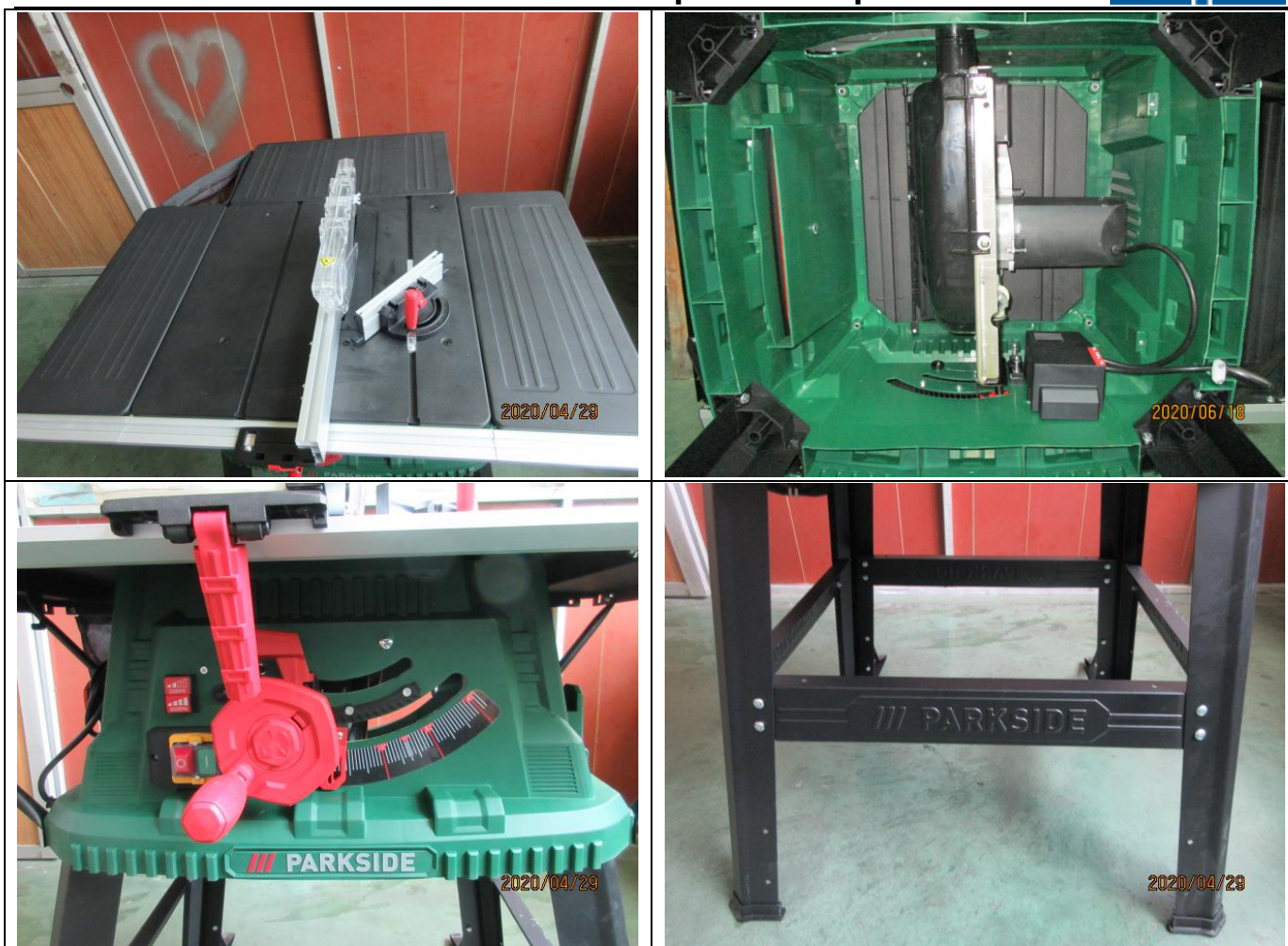


5. Appearance Check 外观检测

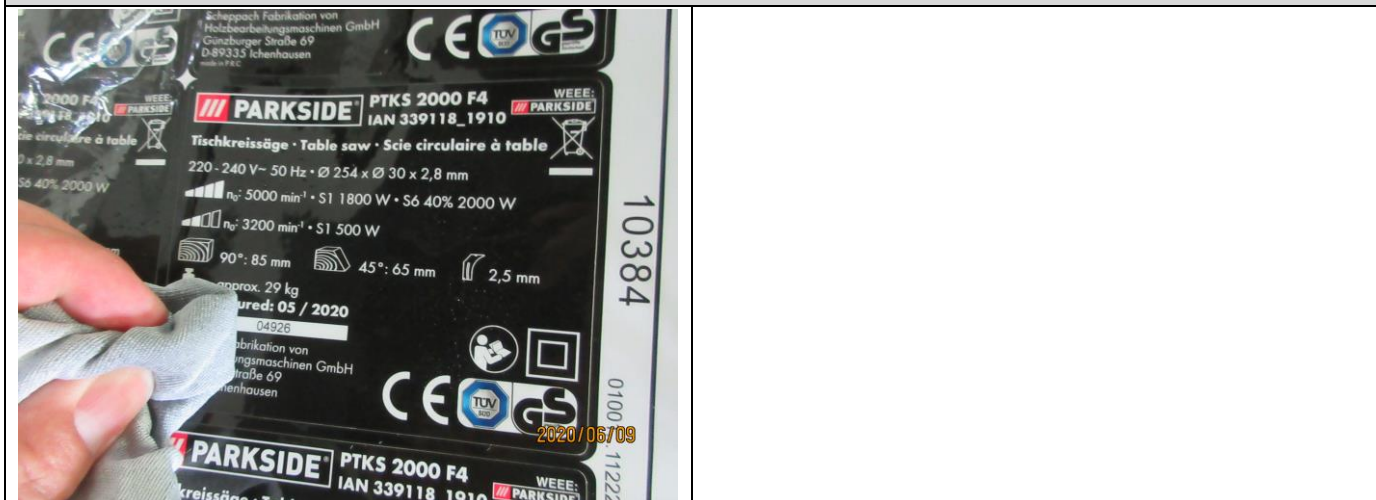
Color check 颜色检查



Check the surface and welding

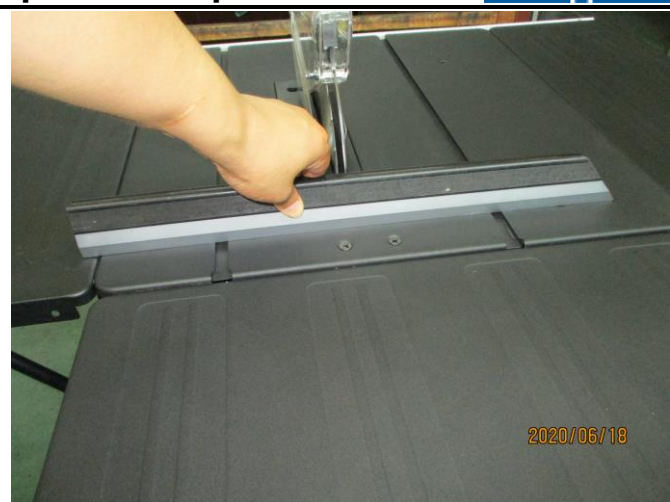


Label erase test 标牌擦拭实验



6. Mechanical testing 机械部件检查

Flatness check 平面度检查

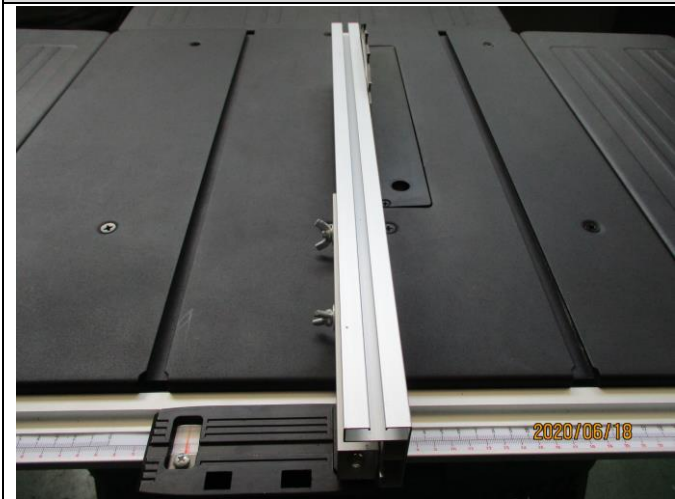


Angle and height accuracy check 角度高度精度检查





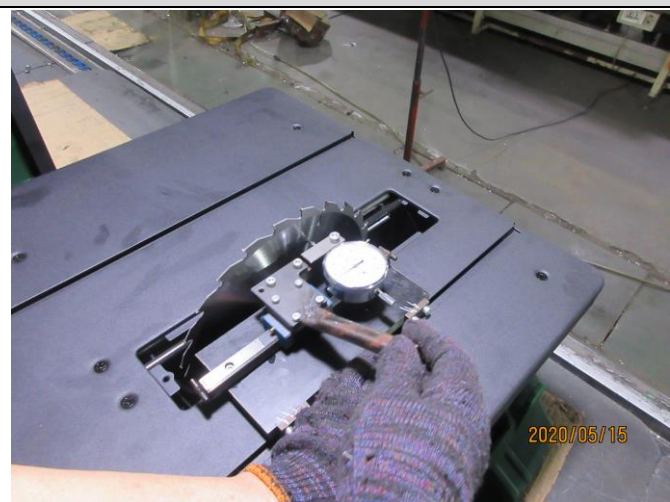
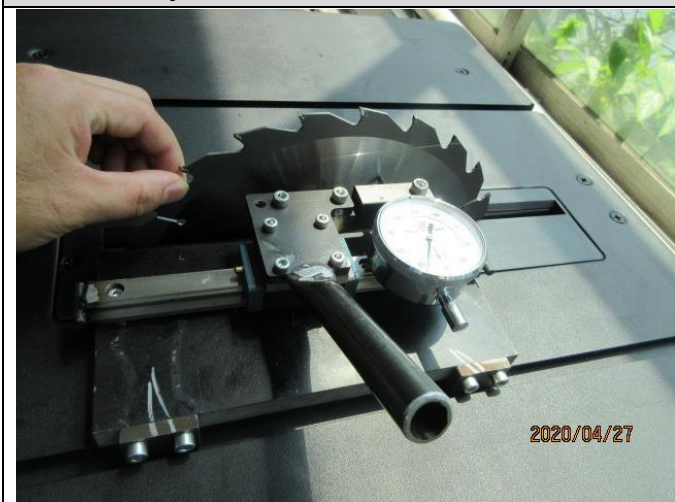
Aligning accuracy check 对准精度检查



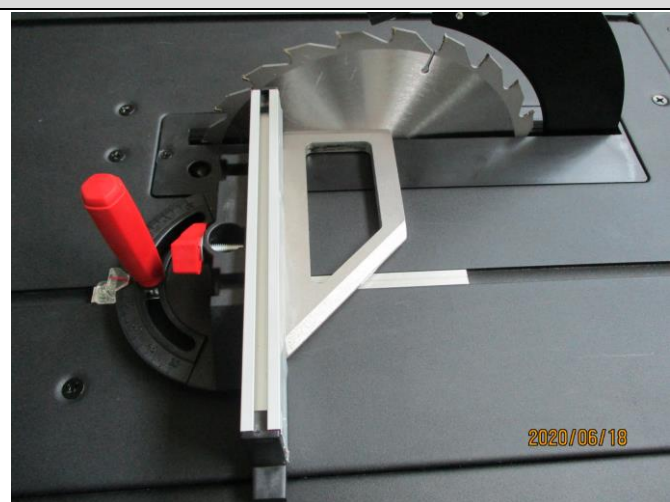
Splitting knife and saw blade flatness and distance check 分料刀与锯片检查



Saw blade parallel check & Run-out check 锯片跳动与平行检查



Saw blade and angle gauge check 锯片角规检查





Saw blade and insert check 锯片与插口检查

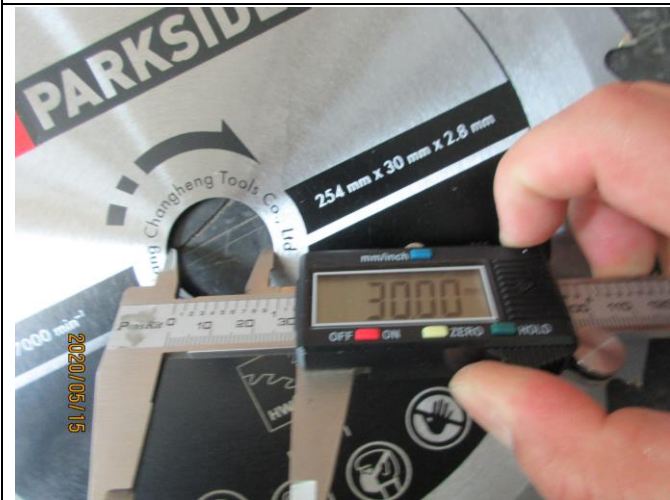


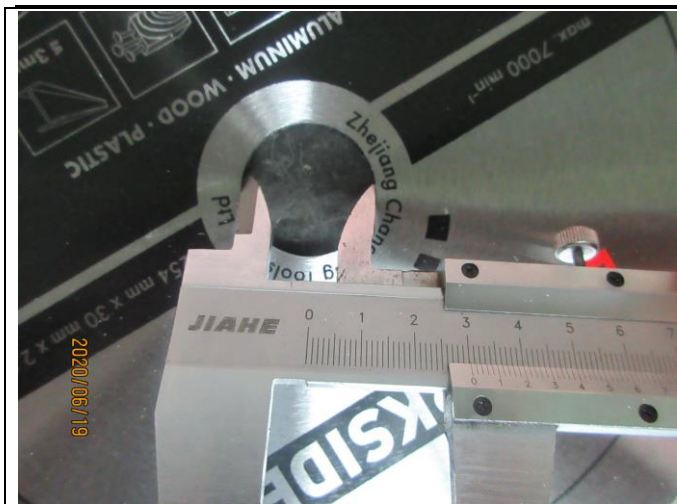
Hardness test 硬度测试



Saw blade check 锯片检查

Final Random Inspection Report





Power cord pull test 电源线拉力测试



Length for cable 电源线长度



Workbench size check

Final Random Inspection Report

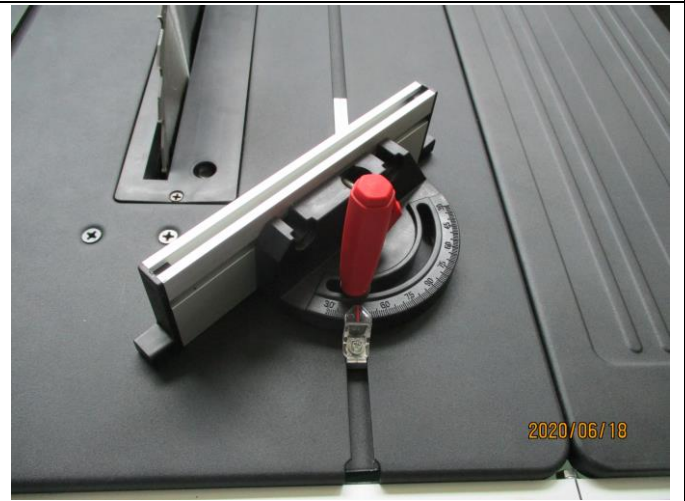


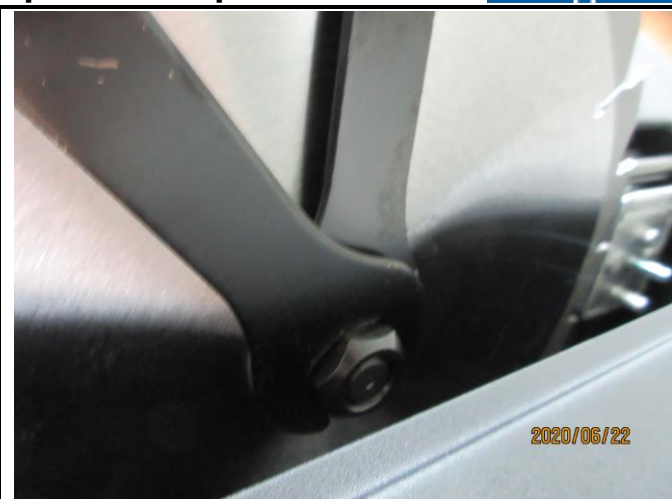
Final Random Inspection Report



T-adapter with hose connect, T型接头跟软管的连接
 n/a

Fitting check 适配性检查





Laser check



7. Electric and VED test 电器检测

High voltage test 耐压测试



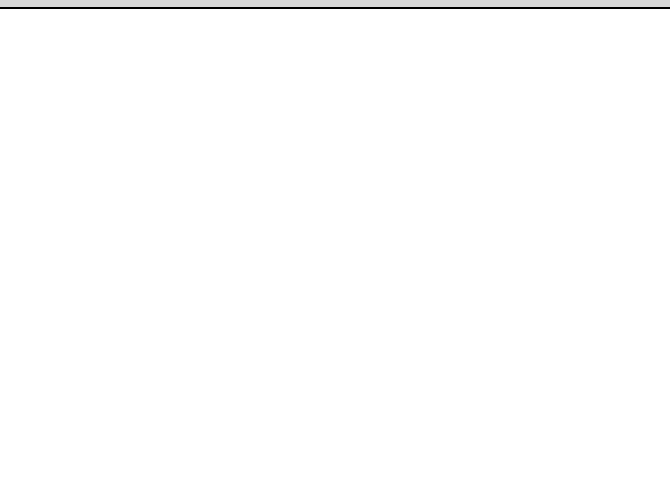
Earth resistance 接地电阻测试

N/A

Power check 功率检查



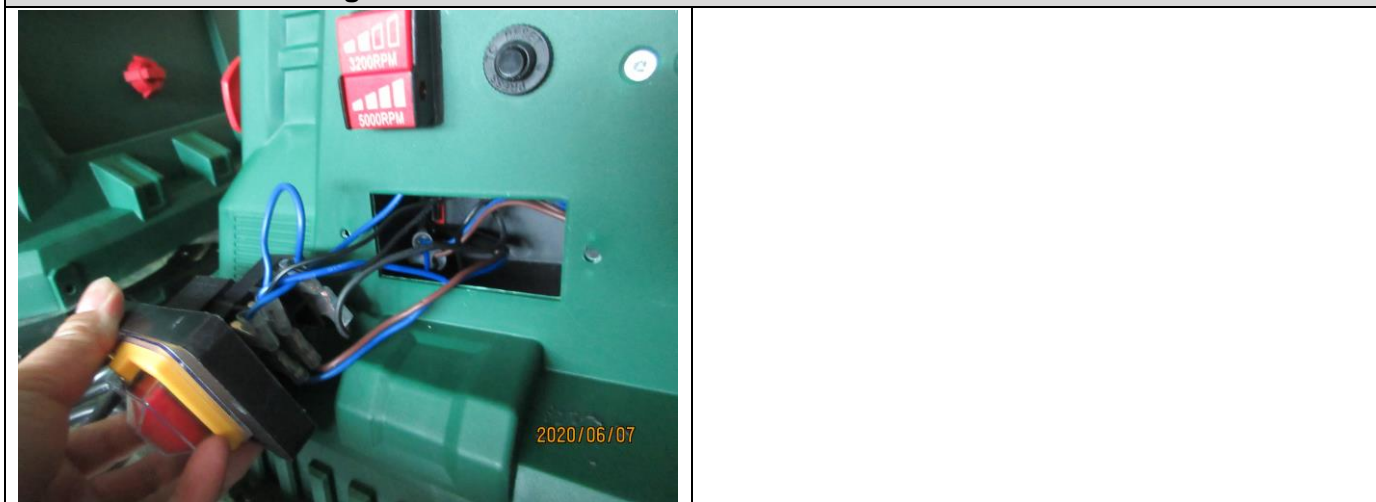
High speed 最高转速



Over-loading test 过载保护测试



Check the correct wiring – switch



Check the correct wiring – motor



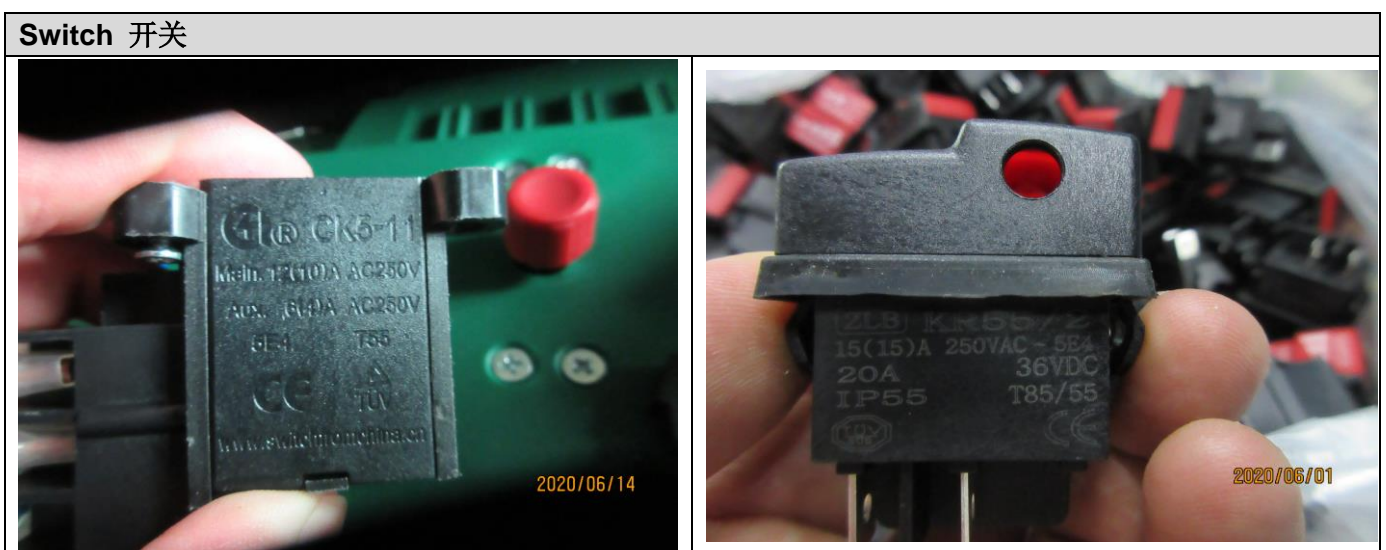
Check the correct wiring – elec. Parts (e. g. PCB, ...)

N/A

8. Running and actual cutting test 运转及实际切割实验



9. CDF check 关键零部件 CDF 检查



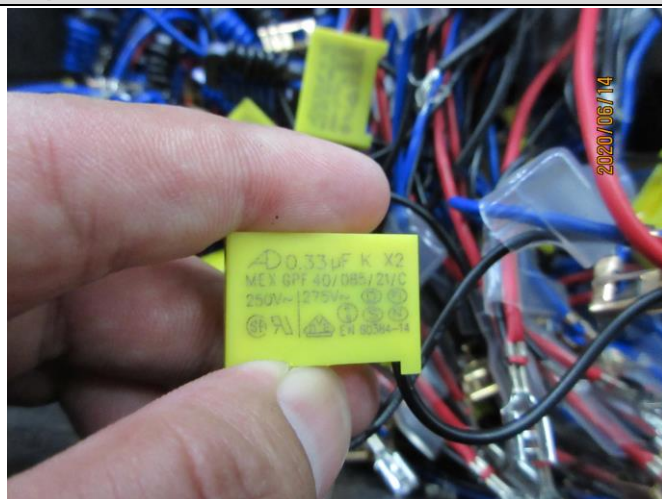
Plug 插头



Power cord 电源线



Capacitor 电容

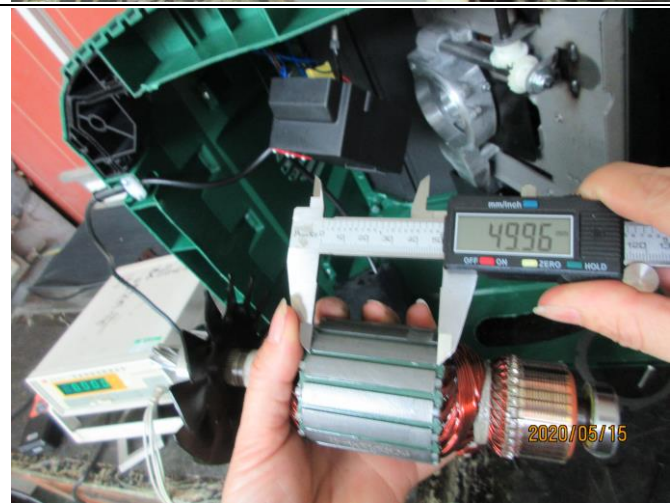
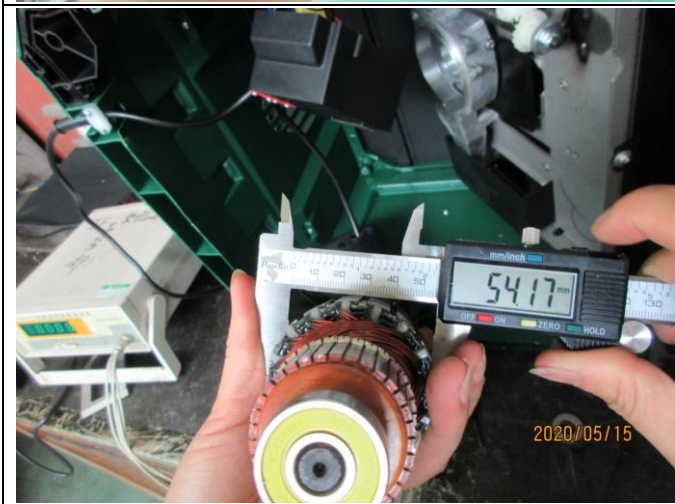


Circuit breaker 过载保护器



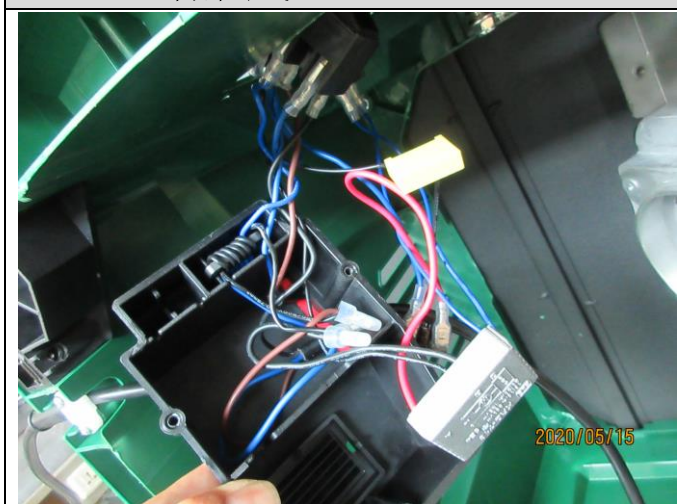
Motor check 电机检查

Final Random Inspection Report





Inner wire 内部导线



CDF List 附表

Form



Product Service

Data form for electrical and electronic equipment/components

Aufbauübersicht für elektrische und elektronische Geräte/Komponenten

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| | | | |
|--|--|---|---|
| Applicant / Auftraggeber: | Jifa Group Co., Ltd. | | |
| | Jiangnan Development Area, Dongyang, Zhejiang 322121, P.R.China | | |
| Manufacturer / Hersteller: | Same as above | | |
| Authorized person / Bevollmächtigter | Mr. Zhiwei FANG | | |
| Factory / Fertigungsstätte: | same as applicant | | |
| Type of equipment / Geräteart: | Table saw | | |
| Type/model / Typenbezeichnung: | JF72555; JF72555SD; JF72555LD | | |
| Serial no. / Seriennr.: | N/A | | |
| Rated voltage/frequency / Nennspannung/Frequenz: | 220-240~/50Hz | | |
| Rated input power/current / Nennaufnahme/Nennstrom: | For JF72555: S1 1800W; S6 20% 2200W For JF72555SD and JF72555LD: High speed mode: S1 1800W; S6 40%2000W; S6 20% 2200W Low speed mode: S1 500W | | |
| Connection to water installation / Anschlussdaten-Wasser: | N/A | | |
| Dimensions / Abmessungen [HxWxD / HxBxT]: | See photo documentation | | |
| Weight / Gewicht: | 23.0kg(JF72555); 28.0kg(JF72555SD); 28.5kg(JF72555LD); | | |
| Noise emission / Lärmemission: | LpA =96.8dB(A); LWA =109.8dB(A) | | |
| Ambient temperature / Umgebungstemperatur | min.: | °C max.: | 40 °C <input checked="" type="checkbox"/> |
| Operation / Einsatz: | < 1,000 m above sea level up to | m / | < 1.000 m üNN bis zu m <input checked="" type="checkbox"/> |
| Classification of installation and use / Installation und Nutzung | Stationary Portable Hand-held Open-frame | Ortsfest Ortsveränderlich Handgerät Einbaugerät | <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |
| Protection class / Schutzklasse: | I: II: III: | PE-connection Double insulation SELV / internally powered | Schutzleiteranschluss Schutzisoliert Schutzkleinspannung / interne Stromversorgung |
| Degree of protection / Schutzart /: | IP | X0 | <input checked="" type="checkbox"/> |
| Degree of pollution / Verschmutzungsgrad: | 1 <input type="checkbox"/> | 2 <input type="checkbox"/> | 3 <input checked="" type="checkbox"/> 4 <input type="checkbox"/> |
| Overvoltage category / Überspannungskategorie: | I <input type="checkbox"/> | II <input checked="" type="checkbox"/> | III <input type="checkbox"/> IV <input type="checkbox"/> |

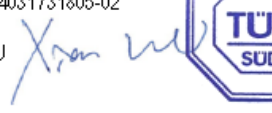
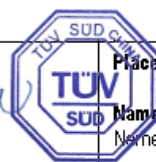
Form ID: 37983-Rev. 0- Form Effective: 04 Jan 2018

Test Report No. / Prüfbericht Nr.: 704031731805-02

Place / Ort: Zhejiang

Date / Datum: 2020-06-19

Name of Project manager / Xian WU
Name Projektleiter:

Name, seal and signature of Certificate Holder /
Name, Stempel und Unterschrift des Zertifikatinhabers:



Form



Product Service

Data form for electrical and electronic equipment/components

Aufbauübersicht für elektrische und elektronische Geräte/Komponenten

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| | | | |
|---|------------------------|------------------------|-------------------------------------|
| Supply connection / Anschlussart | Nondetachable cord | Feste Anschlussleitung | <input checked="" type="checkbox"/> |
| | Permanent connection | Fester Anschluss | <input type="checkbox"/> |
| | Appliance inlet | Gerätesteckvorrichtung | <input type="checkbox"/> |
| Rated operation / Netzbetriebsart: | Continuous operation | Dauerbetrieb | <input checked="" type="checkbox"/> |
| | Intermittent operation | Aussetzbetrieb | <input checked="" type="checkbox"/> |
| | Short time operation | Kurzzeitbetrieb | <input type="checkbox"/> |

Additional information for Laser equipment, classification according to IEC/EN 60825

Zusätzliche Angaben für Laser, Klassifizierung nach IEC/EN 60825

| | |
|------------------------------------|---------|
| Class / Klasse: | Class 2 |
| Wavelength / Wellenlänge: | 650nm |
| Pulse duration / Pulsdauer: | N/A |

Safety relevant components: (switches, temperature regulators, heating elements, plugs, sockets, wiring, capacitors, motors and other components with windings e.g. transformers, coils, emergency off devices, 2-hand-control-devices, interlock switches, safety light barriers, safety valves, programmable electronic controllers -PLC, hydraulic controllers, pneumatic controllers, Software (Revision), housing parts, materials with contact to food etc.

Components for Functional Safety shall be listed in appropriate table.

The entry of safety relevant components into this table documents and confirms review of suitability and acceptance by the product specialist.

Sicherheitsrelevante Bauteile: (Schalter, Temperaturregler, Heizkörper, Stecker, Fassungen, Leitungen, Kondensatoren, Motoren und sonstige Wicklungen z.B. Transformatoren, Magnetspulen, Not-Aus Geräte, 2-Handsteuerungen, Verriegelungsschalter, Sicherheits-Lichtschraken, Sicherheitsventile, Programmierbare Steuerungen-SPS, hydraulische Steuerungen, pneumatische Steuerungen, Software (Revisionsstand), Gehäuseteile, Materialien mit Kontakt zu Lebensmitteln usw.

Komponenten für Funktionale Sicherheit müssen in die entsprechende Tabelle eingetragen werden.

Der Eintrag sicherheitsrelevanter Komponenten in die Übersicht dokumentiert und bestätigt die Überprüfung der Eignung und Freigabe durch den „Product Specialist“.

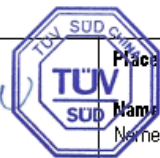
Form ID: 37893, Rev. 0, Form Effektiv: 01. Jan 2018

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Form



Product Service

Data form for electrical and electronic equipment/components

Aufbauübersicht für elektrische und elektronische Geräte/Komponenten

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Safety relevant (critical) components / Sicherheitsrelevante (kritische) Komponenten

| Kind of component / Bauteil | Manufacturer / Hersteller | Mechanical, electrical and chemical specification / Mechanische, elektrische und chemische Spezifikation | | | Test report and/or mark from / Prüfbericht und /oder -zeichen von |
|-----------------------------|---|--|-----------------------|---------------|---|
| 1. EU Power plug | 1. Zhejiang Yongkang Shengda Wire Co., Ltd. | YK-002 | AC 250V, 16A | VDE 0620-2-1 | VDE/40000552 |
| Alt- | 2. Scolmore International Ltd. | SW101 | AC 250V, 16A | VDE 0620-2-1 | VDE/40004329 |
| Alt- | 3. Ningbo Liansheng Wire & Cable Co., Ltd. | LS02 | AC 250V, 16A | VDE 0620-1 | VDE/40034270 |
| Alt- | 4. EA Cable Assemblies GmbH | 285 | AC 250V, 16A | VDE 0620-2-1 | VDE/40022891 |
| Alt- | 5. Shanghai Chuangqi Cable Co., Ltd. | CQ-01 | AC 250V, 16A | VDE 0620-1 | VDE/40026406 |
| 2. AU Power plug | Ningbo Qiaopu Electric Co., Ltd. | D05B | AC 250V, 10A | AS/NZS 3112 | SAA/SAA170389-FA |
| 3. BS Power plug | Scolmore International Ltd. | SW 368 II | AC250V 13A | BS 1363-1+A1 | BSI/KM 10807 |
| 4. Fuse in BS plug | Hangzhou Hongshi Electrical Co., Ltd. | Richstar & SWE | 250V~ 50Hz 13A | BS 1362+A1+A2 | Intertek ASTA1101 |
| 5. Power cord | 1. Zhejiang Yongkang Shengda Wire Co., Ltd. | H05VV-F | 2x1.0 mm ² | EN 50525-2-11 | VDE/134343 |
| Alt- | 2. Hangzhou Hongshi Electrical Co., Ltd. | H05VV-F | 2x1.0 mm ² | EN 50525-2-11 | VDE/40010839 |
| Alt- | 3. Ningbo Qiaopu Electric Co., Ltd. | H05VV-F | 2x1.0 mm ² | EN 50525-2-11 | VDE/40035976 |
| Alt- | 4. Ningbo Liansheng Wire & Cable Co., Ltd. | H05VV-F | 2x1.0 mm ² | EN 50525-2-11 | VDE/40022054 |
| Alt- | 5. Shanghai Chuangqi Cable Co., Ltd. | H07RN-F | 2x1.0 mm ² | EN 50525-2-21 | VDE/40025408 |
| Alt- | 6. Ningbo Huashun Electronics Co., Ltd. | H07RN-F | 2x1.0 mm ² | EN 50525-2-21 | VDE/40014082 |
| Alt- | 7. EA Cable Assemblies GmbH | H07RN-F | 2x1.0 mm ² | EN 50525-2-21 | VDE/40023225 |
| Alt- | 8. Ningbo Qiaopu Electric Co., Ltd. | H05VV-F | 2x1.0 mm ² | AS 3194 | NSW Fair Trading NSW18298/5 |

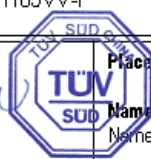
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Data form for electrical and electronic equipment/components

Aufbauübersicht für elektrische und elektronische Geräte/Komponenten

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| | | | | | |
|--------------------------------|--|--------------------------------------|---|----------------------------|--|
| 6. Main switch | Zhejiang Kedu Electric Manufacturing Co.,Ltd. | KJD12, KJD12 KJD12-14 KJD17 | AC250V,10(8)A, 5E4 AC250V,16(12)A, 5E4 AC250V,16(12)A, 5E4 AC250V,16(12)A, 5E4 | EN 61058-1 | TUV Rheinland/ R50195106 TUV Rheinland/ R50126623 |
| Alt- | 2. Changzhou Leader Electrical Manufacturing Company Limited | CK5-11 | AC250V,12(10)A, 5E4 | EN 61058-1 | TUV Rheinland/ R 50150887 |
| 6.1 Speed choosing switch | Yongkang Kerong Industry & Trading Co.,Ltd | KR55/2 | AC250V,15(15)A, 5E4 | EN 61058-1 | TUV SÜD/ N8A18 04 70987 031 |
| 7. Capacitor | Yongkang City Huyan Soldering Materials Factory | TNS-2H | AC275V, X2, 0.33µF | EN 60384-14 | VDE/40006984 |
| Alt- | Aid Electronic Corporation | MEX | AC275V, X2, 0.33µF | EN 60384-14 | VDE/40028973 |
| 8. Internal wire | Wenzhou Ouhai Zhenxing Electrical Wire Factory | - | RV300/500, 0.75-1.0 mm ² | EN 62841-1 EN 62841-3-1 | Test with unit |
| Alt- | Wenzhou Zhongan Cable Co., Ltd | - | RV300/500, 0.75-1.0 mm ² | EN 62841-1 EN 62841-3-1 | Test with unit |
| 9. Terminal block (option) | JIANGXI GAOCHAO INDUSTRIAL CO.,LTD. | PA7, PA8, PA10, PA27 | 450V~, 1.5-2.5 mm ² | EN 62841-1 EN 62841-3-1 | Test with unit |
| Alt- | Sheng Ke Electric Manufacture Co., Ltd | GH5 | 1,5-2,5 mm ² | EN 62841-1 EN 62841-3-1 | Test with unit |
| 10. Plastic connector (option) | Yueqing Xinhong Plastic Industrial Co., Ltd | CE2 | - | EN 62841-1 EN 62841-3-1 | Test with unit |
| 11. Inductance | Zhejiang Jifa Electronics Co., Ltd. | - | 100µH×2 | EN 62841-1 EN 62841-3-1 | Test with unit |
| 12. Heat-shrinkable tube | 1. GUANGZHOU KAIHENG NEW MATERIAL CO LTD | K-102 | 600V 125°C | EN 62841-1 EN 62841-3-1 | Test with unit/ UL(E321827) |
| Alt- | 2. Shenzhen wolida trading Co., Ltd. | RSFR-H-2 | 600V 125°C | EN 62841-1 EN 62841-3-1 | Test with unit/ UL(E329530) |
| Alt- | 3. SHENZHEN WOER HEAT-SHRINKABLE MATERIAL CO LTD | RSFR-H | 600V 125°C | EN 62841-1 EN 62841-3-1 | Test with unit/ UL(E203950) |
| 13. Saw blade | Zhejiang Changheng Tools Co., Ltd. | 254x (d) x (w) x (z)T | 7000r/min d=15.9; 16; 25.4 or 30 w=2.8 ; 3.0 or 3.2 z=24; 30; 36; 40; 48; 60; 80 or 100 | EN 847-1 | TUV Rheinland/ R 50276838 |

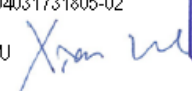
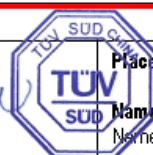
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Form



Product Service

Data form for electrical and electronic equipment/components

Aufbauübersicht für elektrische und elektronische Geräte/Komponenten

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| | | | | | |
|---------------------|---|---|---|----------------------------|----------------------------------|
| | Zhejiang Changheng Tools Co., Ltd. | 255x (d) x (w) x (z)T | 7000r/min d=15.9;16;25.4 or 30 w=2.8; 3.0 or 3.2 z=24;30;36;40;48; 60;80 or 100 | EN 847-1 | TUV Rheinland/ R 50276897 |
| 14. Circuit breaker | Kuoyuh W.L. Enterprise Co. Ltd. | 88 Series | 250VAC , 10A | EN 60934 | TUV SUD/ B 16 06 58611 008 |
| Alt- | TopStone Corp. | L2 | 250VAC, 10A, | EN 60934 | TUV Rheinland/ R 50046704 |
| 15. Laser device | Yueqing Dongke Electron Ltd | LDBXQ03B | 3-6Vd.c.650nm Max 30mA Class 2 | EN 60825-1 | TUV R/50300082 |
| Alt- | Zhenjiang Bouncer Stone or Electron Co., Ltd | LMM650P01 or LMM650P02 | 3-4.8Vd.c. 650nm <1mW Class 2 | EN 60825-1 | TUV SUD/ B18 03 67222 006 |
| Alt- | ZHEJIANG CHANGLONG ELECTRIC LTD | CL35-L031003 | 3-12V d.c. 650nm 1mW Class 2 | EN 60825-1 | TUV Rheinland/ J50341732 |
| 16. Soft start | Yongkang Kerong Industry & Trading Co.,Ltd | Only for models JF72555SD and JF72555LD: KRD-718 | 250VAC, 20(20)A | EN 62841-1 EN 62841-3-1 | Test with unit |
| 17. Motor | Jifa Group Co., Ltd | - | 220-240V~ 50Hz, Class 120 Stator winding(main): 1.612Ω(19.9°C) Stator winding(brake): 18.680Ω(19.9°C) Rotor(180°): 0.826Ω(19.9°C) | EN 62841-1 EN 62841-3-1 | Test with unit |
| 18. Marking | HANGZHOU YOUER PRINTING CO LTD | HB-01 | Rated:-40~100°C | UL 969 | UL(MH26685) |

Components related to Functional Safety / Komponenten mit Bezug zur Funktionalen Sicherheit

| Kind of component / Bauteil | Manufacturer / Hersteller | Mechanical, electrical and chemical specification / Mechanische, elektrische und chemische Spezifikation Remarks related to production / Bemerkungen in Bezug auf die Fertigung | Test report and/or mark from / Prüfbericht und /oder -zeichen von |
|-----------------------------|---------------------------|--|---|
| | | | |

Software Revision / Software Stand

| Module / Modul Version / Version Revision / Stand | Manufacturer / Hersteller | Function / Funktion | Tested / Certified by: / Geprüft / Zertifiziert von: |
|---|---------------------------|---------------------|---|
| | | | |

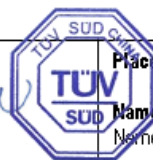
Test Report No. / Prüfbericht Nr.: 704031731805-02

Place / Ort: Zhejiang

Date / Datum: 2020-06-19

Name of Project manager / Xian WU
Name Projektleiter:

Name, seal and signature of Certificate Holder /
Name, Stempel und Unterschrift des Zertifikatinhabers:



Form



Product Service

Data form for electrical and electronic equipment/components

Aufbauübersicht für elektrische und elektronische Geräte/Komponenten

Page 6 of 8
Seite 6 von 8

Materials / Materialien

All materials that are subject to safety-related (e.g. material with contact to food) and/or legally regulated mechanical, electrical, chemical etc. requirements (e.g. limited PAH content)

Alle Materialien, die mechanischen, elektrischen, chemischen, etc. Anforderungen unterliegen, z.B. Materialien mit Kontakt zu Lebensmitteln, sofern und/oder regulatorisch gefordert (z.B. Begrenzung von PAK-Gehalten)

| Kind of component / Bauteil | Manufacturer / Hersteller | Mechanical, electrical and chemical specification / Mechanische, elektrische und chemische Spezifikation Remarks / Bemerkungen | Test report of an ISO 17025 accredited laboratory / Prüfbericht von einem akkreditierten ISO 17025 Labor |
|--------------------------------------|---------------------------|---|--|
| Enclosure and other accessible parts | Jifa Group Co., Ltd. | Requirements of AfPS GS 2019:01 PAK have been evaluated and found to be met. | TUV SÜD/ 70.400.19.470.01-00.01 |

Label / Typenschild

Model: JF72555 Bj: 2019-08

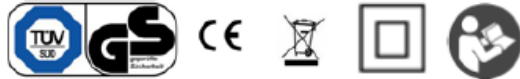
Tischkreissäge

220-240V~,50Hz,S1 1800W S6 20% 2200W n₀:5000min

Φ254/255mm × 2.8mm × Φ30mm

Max: Schnitttiefe: 85mm(90°); 65mm(45°)

thickness of riving knife: 2.5mm



Jifa Group Co., Ltd

Jiangnan Development Area 322121, Dongyang, Zhejiang Province P.R.China

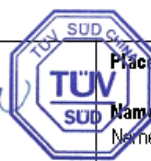
Form ID: 37983- Rev. 0- Form Effective: 04. Jan 2018

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