



User Manual

Translation from the original instruction manual

Contents

CONTENTS:

Warranty Details	07
Repair and Refurbished Goods or Parts Notice	08
Explanation of the symbols on the equipment.....	09
I. Introduction	10
II. Layout	11
III. Scope of delivery	11
IV. Intended use	12
V. Safety regulations	13 - 18
VI. Technical data	18
VII. Before starting the equipment	19 - 20
VIII. Operation	20 - 21
IX. Cleaning and maintenance	21
X. Storage/Transport	22
XI. Electrical connection	22 - 23
XII. Disposal and recycling	23
XIII. Trouble shooting	24



Grinder/Sander

(AUS)



ALDI guarantees that our exclusive brand products are developed to our stringent quality specifications. If you are not entirely satisfied with this product, please return it to your nearest ALDI store within 60 days from the date of purchase for a full refund or replacement, or take advantage of our after sales support by calling the supplier's Customer Service Hotline.

Made in China

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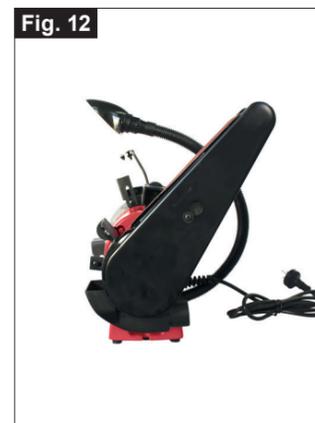
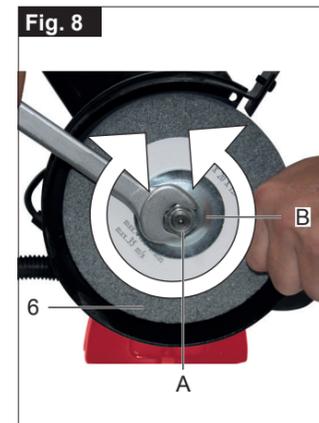
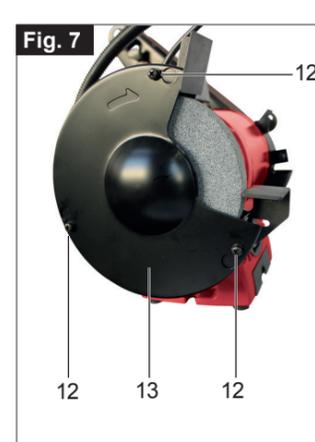
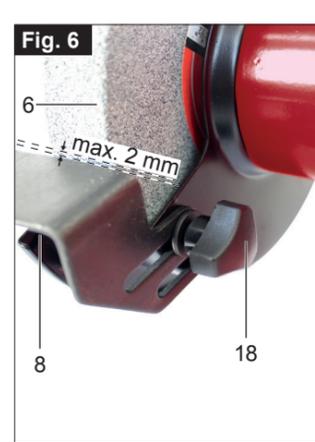
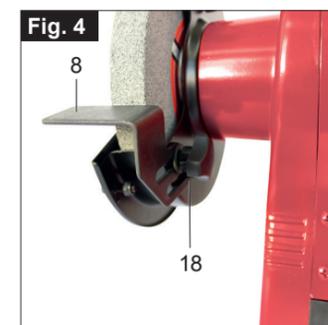
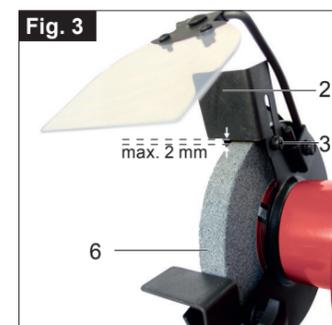
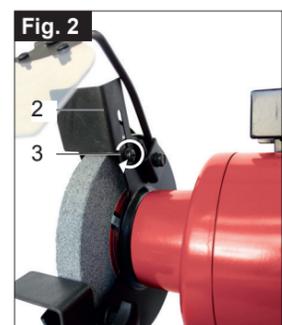
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MODEL: BGS700 PRODUCT CODE: 48274

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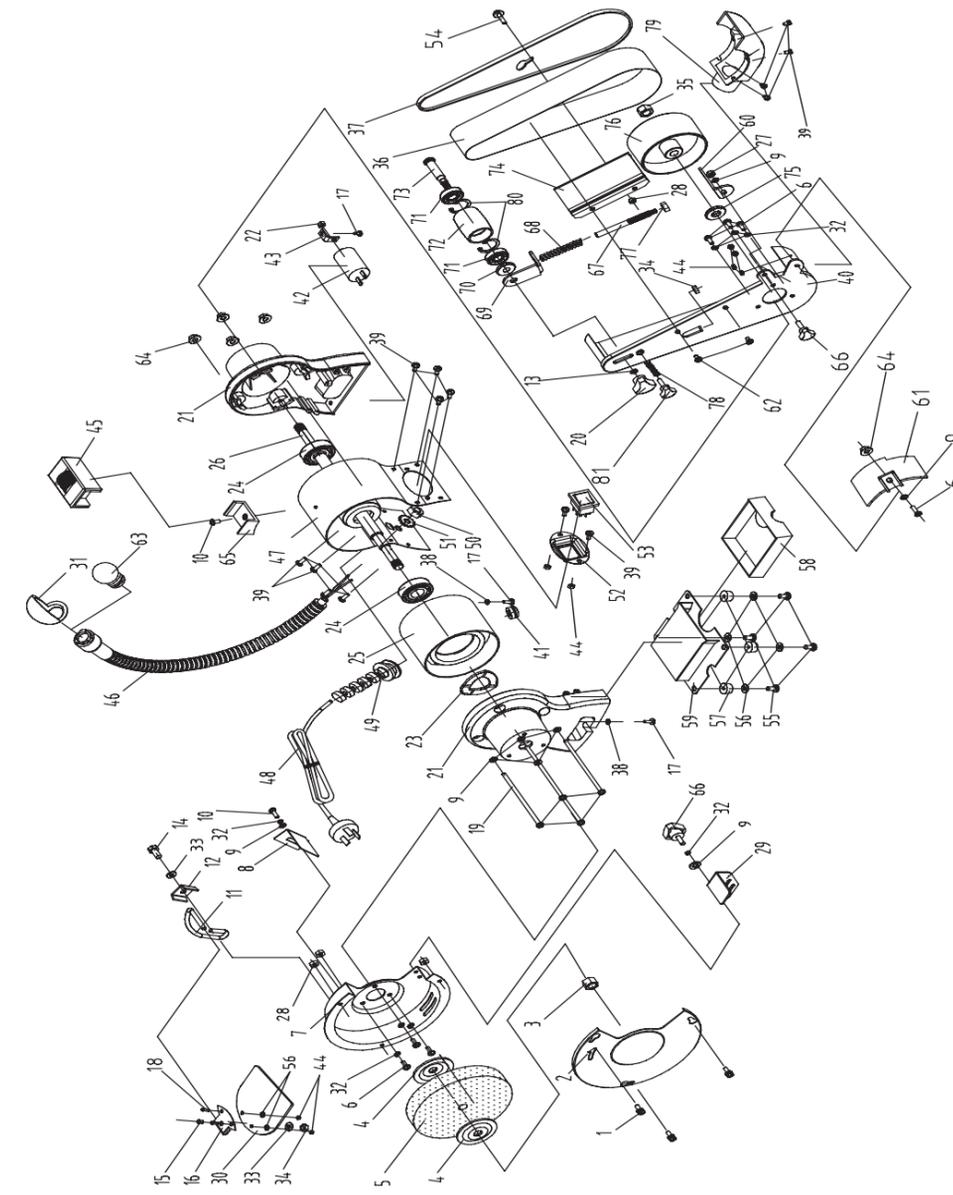
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YEAR WARRANTY



Pack contents/parts

- 1 Bench grinder sanding (1)
- 2 Instruction manual (1)
- 3 Sanding disc (1)
- 4 Sanding belt (1)
- 5 Grinding wheel dresser (1)
- 6 Warranty sticker (1)



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WORKZONE®
TITANIUM+
Grinder/Sander

Warranty Details

The product is guaranteed to be free from defects in workmanship and parts for a period of 36 months from the date of purchase. Defects that occur within this warranty period, under normal use and care, will be repaired, replaced or refunded at our discretion.

The benefits conferred by this warranty are in addition to all rights and remedies in respect of the product that the consumer has under the Competition and Consumer Act 2010 and similar state and territory laws.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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3
YEAR WARRANTY



WORKZONE[®]
TITANIUM+
Grinder/Sander

Repair and Refurbished Goods or Parts Notice

Unfortunately, from time to time, faulty products are manufactured which need to be returned to the Supplier for repair.

Please be aware that if your product is capable of retaining user-generated data (such as files stored on a computer hard drive, telephone numbers stored on a mobile telephone, songs stored on a portable media player, games saved on a games console or files stored on a USB memory stick) during the process of repair, some or all of your stored data may be lost.

We recommend you save this data elsewhere prior to sending the product for repair.

You should also be aware that rather than repairing goods, we may replace them with refurbished goods of the same type or use refurbished parts in the repair process.

Please be assured though, refurbished parts or replacements are only used where they meet ALDI's stringent quality specifications.

If at any time you feel your repair is being handled unsatisfactorily, you may escalate your complaint. Please telephone us on 1300 855 831 or write to us at:

RossMac Pty. Ltd.
P.O. Box 261, Essendon North, Victoria, 3041
1300 855 831
support@schepach.com.au

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3

YEAR WARRANTY

Explanation of the symbols on the equipment



Read the operating instructions to reduce the risk of injury



Wear ear-muffs. The impact of noise can cause damage to hearing.



Wear a breathing mask. Dust which is injurious to health can be generated when working on wood and other materials. Never use the device to work on any materials containing asbestos!



Wear safety goggles. Sparks generated during working or splinters, chips and dust emitted by the device can cause loss of sight.

⚠ Attention!

These operating instructions provide places concerning your safety which are marked with this indication

⚠ Caution!

Failure to follow these instructions may cause light to medium risk of injury

⚠ Warning!

Failure to follow these instructions may cause danger to life or danger of serious injuries

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I. Introduction

Congratulations on choosing to buy a WORKZONE TITANIUM® product. All products brought to you by WORKZONE TITANIUM® are manufactured to the highest standards of performance and safety, as part of our philosophy of customer service and satisfaction, are backed by our comprehensive 3 Year Warranty. We hope you will enjoy using your purchase for many years to come.

Note:

According to the applicable product liability law the manufacturer of this device is not liable for damages which arise on or in connection with this device in case of:

- improper handling,
- non-compliance with the instructions for use,
- repairs by third party, non authorised skilled workers,
- installation and replacement of non-original spare parts,
- improper use,
- failures of the electrical system due to the non-compliance with the electrical specifications and the VDE 0100, DIN 57113 / VDE 0113 regulations.

Recommendations:

Read the entire text of the operating instructions prior to the assembly and operation of the device.

These operating instructions are intended to make it easier for you to get familiar with your device and utilise its intended possibilities of use.

The operating instructions contain important notes on how to work safely, properly and economically with your machine and how to avoid dangers, save repair costs, reduce downtime, and increase the reliability and working life of the machine.

In addition to the safety regulations contained herein, you must in any case comply with the applicable regulations of your country with respect to the operation of the machine.

Put the operating instructions in a clear plastic folder to protect them from dirt and humidity, and store them near the machine. The instructions must be read and carefully observed by each operator prior to starting the work. Only persons who have been trained in the use of the machine and have been informed on the related dangers and risks are allowed to use the machine. The required minimum age must be met.

In addition to the safety notes contained in the present operating instructions and the special regulations of your country, the generally recognised technical rules for the operation of wood working machines must be observed.

II. Layout

- 1 Safety glass
- 2 Spark deflector
- 3 Spark deflector adjusting screw
- 4 Fastening screw Safety glass holder
- 5 Guard hood
- 6 Grinding wheel
- 7 Workpiece support star screw
- 8 Workpiece support
- 9 Grinding / sanding belt
- 10 Belt guidance adjustment screw
- 11 Clamp screw for the top belt roller
- 12 Fastening screw for side cover
- 13 Side cover
- 14 Mounting point
- 15 Foot
- 16 On/Off switch
- 17 Coolant reservoir
- 18 Fastening screw for workpiece support

III. Scope of delivery

Grinder/Sander (1)
Instruction manual (1)
Sanding disc (1)
Sanding belt (1)
Grinding wheel dresser (1)
Waranty sticker (1)

- Open the packaging and remove the device carefully.
- Remove the packaging material as well as the packaging and transport bracing (if available).
- Check that the delivery is complete.
- Check the device and accessory parts for transport damage.
- If possible, store the packaging until the warranty period has expired.

⚠ Attention!

The device and packaging materials are not toys!

Children must not be allowed to play with plastic bags, film and small parts! There is a risk of swallowing and suffocation!

IV. Intended use

The grinder/sander is a combination device for the coarse and fine grinding/sanding of metals, woods of all kinds and other materials using the appropriate grinding/sanding wheel or belt.

The machine may only be used with grinding/sanding wheels or belts which are suitable for it and comply with the characteristic data in these instructions.

The machine is allowed to be used only for its intended purpose! Even when the equipment is used as prescribed it is still impossible to eliminate certain residual risk factors. The following hazards may arise in connection with the machine's construction and layout:

- Contact with the grinding wheel where it is not covered.
- Catapulting parts out of damaged grinding wheels.
- Catapulting of workpieces and parts of workpieces.
- Damage to hearing if essential ear-muffs are not used.
- Harmful emissions of wood dust when used in closed rooms.
- The rotating parts of the device cannot be covered for functional reasons. Therefore you must exercise care and hold the workpiece firmly to prevent it slipping which could result in your hands coming into contact with the grinding/sanding belt.

The equipment is allowed to be used only for its prescribed purpose. Any other use is deemed to be a case of misuse. The user/operator and not the manufacturer will be liable for any damage or injuries of any kind resulting from such misuse.

Please note that our equipment has not been designed for use in commercial, trade or industrial applications. Our warranty will be voided if the equipment is used in commercial, trade or industrial businesses or for equivalent purposes.

V. Safety regulations

⚠ **Caution!**

Read all safety regulations and instructions. Any errors made in following the safety regulations and instructions may result in an electric shock, fire and/or serious injury. Keep all safety regulations and instructions in a safe place for future use.

⚠ **Warning!** To protect against electric shock, injury and fire the following basic safety precautions must be observed when using power tools.

Read and follow these instructions before using the equipment and keep the safety information in a safe place.

1. **Keep work area clean**

- Cluttered areas and benches invite injuries.

2. **Consider work area environment**

- Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep work area well lit. Don't use power tools in presence of flammable liquids or gases.

3. **Guard against electric shock**

- Prevent body contact with grounded surfaces (e.g. pipes, radiators, ranges refrigerators).

4. **Keep children away**

- Do not allow other persons to touch the equipment or cable, keep them away from your work area.

5. **Store idle tools**

- When not in use, tools should be stored in dry, high, or locked-up place, out of the reach of children.

6. **Don't force tool**

- It will do the job better and safer at the rate for which it was intended.

7. **Use right tool**

- Don't force small tools or attachments to do the job of heavy duty tool. Don't use tools for purposes not intended.

8. **Dress properly**

- Do not wear loose clothing or jewellery. They can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.

9. **Use safety glasses**

- Also use face or dust mask if cutting operation is dusty.

10. **Don't abuse cord**

- Never carry tool by cord or yank it to disconnect it from receptacle. Keep cord from heat, oil and sharp edges.

11. Secure work

- Use clamps or a vice to hold work. It's safer than using your hand and it frees both hands to operate tool.

12. Don't overreach

- Keep proper footing and balance at all times.

13. Maintain tools with care

- Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and, if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Keep handles dry, clean and free from oil and grease.

14. Disconnect tools

- When not in use, before servicing, and when changing accessories.

15. Remove adjusting keys and wrenches

- Form the habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.

16. Avoid unintentional starting

- Don't carry plugged-in tool with finger on switch. Be sure switch is off when plugging in.

17. Outdoor use extension cords

- When tool is used outdoors, use only extension cords intended for use outdoors and so marked.

18. Stay alert

- Watch what you are doing. Use common sense. Do not operate tool when you are tired.

19. Check damaged parts

- Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service-center unless otherwise indicated elsewhere in this instructions manual. Have defective switches replaced by an authorized service-center. Do not use tool if switch does not turn it on and off.

20. ⚠ Warning!

- The use of any other accessory or attachment other than recommended in this operating instruction or the catalog may present a risk of personal injury.

21. Have your tool repaired by an expert

- This electric appliance is in accordance with the relevant safety rules repairing of electric appliances may be carried out only by experts otherwise it may cause considerable danger for the user.

22. Connect the dust extraction device

- Wherever there are facilities for fitting a dust extraction system, make sure it is connected and used.

General safety regulations and accident prevention

It is essential that you read the safety regulations and operating instructions in their entirety and follow the information contained therein in order to eliminate the possibility of an accident or potentially dangerous situation from occurring while working with the machine.

- Always check the device, the mains cable and the plug before using the device. Only operate the tool when it is in good working order and is not damaged in any way. Damaged parts have to be replaced immediately by a qualified electrician.
- Always pull the power plug out of the socket outlet before doing any work on the machine, before changing tools and whenever the machine is not being used.
- To prevent damage to the power cable, always lead the power cable away from the rear of the machine.
- Keep the tools in a safe place and out of the reach of children.

Use on materials containing asbestos is prohibited.

Note the corresponding accident prevention regulation issued by the professional associations in your country.

- Use only original replacement parts.
- Repairs may only be carried out by a qualified electrician.
- The machine may exceed 91.5 dB at the workplace. The operator will require noise protection measures and ear muffs if this is the case. The noise of this electric tool is measured in accordance with IEC 59 CO 11, IEC 704, DIN 45635 part 21, NFS 31-031 (84/537/EEC).
- Ensure that you maintain a steady foothold. Avoid abnormal working postures.
- Do not expose your electric tool to rain. Never use electric tools in damp or wet locations or near flammable liquids or gases.
- Protect the mains cable from becoming damaged by oil, solvents and sharp edges.
- Keep your work area tidy.
- Make sure that the switch is turned off when connecting the tool to the power supply.
- Wear suitable work clothes. Never wear loose fitting clothes and jewellery. Wear a hair net if you have long hair.
- For your own safety, use only accessories and auxiliary equipment from the manufacturer of your electric tool.
- Always wear safety goggles, protective gloves and ear-muffs while carrying out grinding, brushing and cutting jobs.

- Check that the rotating speed shown on the wheel is equal to or higher than the rated speed of rotation for the tool.
 - Make sure that the grinding wheel is of the correct size for the grinder.
 - Grinding wheels must be handled and stored with care in accordance with the manufacturer's instructions. Examine the grinding wheel each time before using it. Never use grinding wheels which have parts broken off or are cracked or in any other way damaged.
 - Be sure to use only grinding wheels and brushes which are marked with a speed at least as high as the speed indicated on the rating plate of the electric tool.
 - Check that grinding wheels are fitted in accordance with the manufacturer's instructions.
 - Make sure that intermediate layers are used if they are supplied with and required for the grinding wheel.
 - Make sure that the grinding disk is correctly fitted and secured before you start to use the tool. Allow the machine to run without load and in a safe position for 5 minutes. Stop the machine immediately if severe vibrations arise or any other defects are noticed. If this should be the case, examine the machine to find the cause.
 - The electric tool must never be used without the guard hood supplied with it.
 - Never use separate reducer sleeves or adapters to make grinding wheels with larger holes fit on the machine.
 - Take precautions to ensure that flying sparks do not cause any danger, e.g. that they do not hit anyone or cause inflammable substances to ignite.
 - Always wear safety goggles and ear-muffs; use other personal safety equipment such as gloves, an apron and a helmet if necessary.
- ⚠ The workpiece becomes hot during grinding.

Important! Risk of burns!

Let the workpiece cool down. The material may become glowing hot during the grinding. On longer jobs, allow the workpiece to cool down occasionally.

- Do not use coolant or the like.

Special safety information

- 1 Before you use the grinder, carry out a ring test on the grinding wheels (perfect grinding wheels emit a clear tone when hit lightly with e.g. a plastic hammer). This also applies when you fit new grinding wheels (damage in transit). It is essential to subject the machine to an unloaded test run of at least 5 minutes. Leave the danger zone while the test is in progress.
- 2 Use only grinding wheels which are marked with details of the manufacturer, the type of bonding agent used, dimensions and the permissible RPM.

- 3 Grinding wheels must be stored in a dry place, ideally at a constant temperature.
- 4 Use only the clamping flanges supplied with the equipment to mount the grinding wheels.
- 5 Use only clamping flanges of identical size and identical shape to mount the grinding wheels. The intermediate layers between the clamping flange and the grinding wheel must be comprised of elastic materials, e.g. rubber, soft cardboard, etc.
- 6 Never enlarge a grinding wheels' mounting hole by subsequent drilling.
- 7 The workpiece supports and the top adjustable safety guards must always be moved as close as possible to the grinding wheel (max. 2 mm clearance).
- 8 Grinding wheels are not allowed to be used without the safety device. The following clearances must not be exceeded:
 - Workpiece support/grinding wheel: max. 2 mm
 - Safety guard/grinding wheel: max. 2 mm
- 9 The guard holder, workpiece support and transparent guard must be fitted before the double grinder is used.
- 10 The power plug must be pulled out before changing the grinding wheel.
- 11 The max. circumferential speed of the dry grinding wheel is: $23 \text{ m/s} \text{ m/s} = (d \times 3.14 \times n) / (60 \times 1000)$
 d = diameter of the grinding wheel in mm
 n = motor revolutions per minute
- 12 Max. permitted motor housing temperature: 80°C
- 13 Before starting work, firmly screw the grinder to the workbench by using the 2 mounting points on the base plate.
- 14 Adjust the spark deflector periodically in order to compensate the wear of the wheel. Please note that the distance between the spark deflector and the wheel is to be kept as small as possible and should in no case exceed 2 mm.
- 15 The grinding wheel must be replaced at the latest when the spark deflector and the workpiece support can no longer be set a maximum distance of 2 mm from the grinding wheel.
- 16 Process only work pieces, which can be held in position safely. Processing very small work pieces will increase the risk injuries. Longer work pieces must be supported by using a roller stand (optional equipment) or the like.

Residual risks

Even if you use this electric power tool in accordance with instructions, certain residual risks cannot be ruled out. The following hazards may arise in connection with the equipment's construction and layout:

- Lung damage if no suitable protective dust mask is used.
- Damage to hearing if no suitable ear protection is used.
- Health damage caused by hand-arm vibrations if the equipment is used over a prolonged period or is not properly guided and maintained.

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Keep this safety information in a safe place.

VI. Technical data

dimensions L x W x H mm	360 x 280 x 335
∅ grinding wheel mm	150
grinding wheel thickness mm	20
∅ grinding wheel hole mm	12.7
max. circumferential speed m/s	23
belt speed m/min	895
grinding /sanding belt L x W mm	686 x 50
weight kg	10.2
drive	
rated voltage V/Hz	230/50
power rating	370W S2 30min
idle speed n_0 min ⁻¹	2850

Load factor:

A load factor of S2 30 min (intermittent periodic duty) means that you may operate the motor continuously at its nominal power level (230 W) for no longer than 30 minutes ON period. If you fail to observe this time limit the motor will overheat. During the OFF period the motor will cool again to its starting temperature.

Noise

Sound values were measured in accordance with EN 61029.

Sound pressure level L_{pA}	82.3 dB(A)
Uncertainty K_{pA}	3 dB
Sound power level L_{WA}	91.5 dB(A)
Uncertainty K_{WA}	3 dB

Wear ear-muffs.

The impact of noise can cause damage to hearing.

Limit the noise to a minimum!

- Only use appliances which are in perfect working order.
- Service and clean the appliance regularly.
- Adapt your working style to suit the appliance.
- Do not overload the appliance.
- Have the appliance serviced whenever necessary.
- Switch the appliance off when it is not in use.
- Wear protective gloves.

VII. Before starting the equipment

Before you connect the equipment to the mains supply make sure that the data on the rating plate are identical to the mains data.

Always pull the power plug before making adjustments to the equipment.

- The machine must be set up so that it stands firmly, i.e. it must be securely screwed to a work bench or similar.
- The grinder should be fixed permanently at a suitable place. To attach the grinder to a hard and flat surface, there are two mounting points on the grinder. The tool support should be approximately at the height of your elbow. The working area is in front of the machine - keep it free of obstacles.
- All covers and safety devices have to be properly fitted before the equipment is switched on.
- It must be possible for the grinding wheel to run freely.

Assembling the spark deflector (Fig.1-3)

- Slide the spark deflector (2) under the guard hood (5). Screw the spark deflector (2) to the guard hood (5) by using the spark deflector adjustment screw (3).
- Use the spark deflector adjustment screw (3) with the spring washer and the washer to fix the spark deflector (2). To secure you will need a screwdriver (Fig. 2).
- Adjust the spark deflector (2) using the spark deflector adjusting screw (3) so that the distance between the dry grinding wheel (6) and the spark deflector (2) is as small as possible and certainly does not exceed 2 mm. (Fig.3)
- Adjust the spark deflector (2) periodically to compensate for wear on the wheel.

Fitting the workpiece supports (Fig. 1/4/5/6)

- Secure the workpiece supports (8) to the grinder/sander using the workpiece support star screw (7) on belt side and the 2 fastening screws for workpiece support (18) on grinding wheel (5) side.

Adjusting the workpiece supports (Fig. 6)

- Adjust the workpiece supports (8) using the fastening screws for workpiece support (18) and the workpiece support star screw (7) so that the distance between the dry grinding wheel (6) or the grinding/sanding belt (9) and the workpiece supports (8) is as small as possible and certainly does not exceed 2 mm.
- Adjust the workpiece supports (8) periodically to compensate for wear on the dry grinding wheel.

Changing the grinding wheel (Figs. 1/7/8)

Loosen the 3 fastening screws for side cover (12) holding the grinding wheel side cover (13), turn anti-clockwise and take it off (Fig. 7). Slacken the nut (Fig. 8/A) (important: the grinding/ sanding wheel is fastened with a lefthanded thread) by holding the nut (Fig. 9/A) of the grinding/sanding belt roller on the opposite side. Then remove the flange (B) and replace the grinding wheel (6). The grinding wheel is mounted with the help of a rag.

Mount the flange (B) on the shaft and screw on the nut (A) hand-tight (Fig. 8).

To tighten the nut (A), hold the grinding wheel (6) with a rag and tighten the nut (A) (Fig. 8).

Changing the grinding/sanding belt (Fig. 1/10)

- Loosen the fastening screw for side cover (12) and remove the side cover (13).
- Slacken the clamp screw for the top belt roller (11) by a few turns.
- Push the top belt roller downwards and pull the grinding/sanding belt out off the rollers.
- Place the new grinding/sanding belt (9) in the center of the top and bottom rollers and release the clamping top belt roller.
- Now tighten the clamp screw for the top belt roller (11) and fit the side safety guard.
- With the belt guidance adjustment screw (10) on the side you can adjust the belt run by turning. Precise adjustment of the belt run is best done by turning the grinding/sanding belt by hand.

⚠ Attention!

After replacing the grinding wheel or sanding belt, all guards must be reassembled.

VIII. Operation

On/Off switch (16)

- To switch on the equipment set the On/Off switch (16) to position 1.
- Move the On/Off switch (16) to position 0 to switch off the equipment. After switching on, wait for the equipment to reach its maximum speed of rotation. Only then should you begin with the grinding.

Grinding

- Place the workpiece onto the workpiece support (8) and slowly guide the workpiece towards the grinding wheel (6) at the desired angle to the point where workpiece and grinding wheel make contact.
- Move the workpiece slightly back and forth to produce an optimal grinding result. This way the grinding wheel (6) will be evenly worn. Allow the workpiece to cool down occasionally.

Grinding/sanding with the belt

- Always hold the workpiece firmly during grinding/ sanding.
- Do not exert excessive pressure.
- The workpiece should be moved on the belt to prevent the paper wearing on one side.
- Important! Pieces of wood should always be sanded with the grain to prevent them splitting.

Using the grinding wheel dresser

The grinding wheel dresser is a tool for straightening of grinding wheels.

- Press lightly against grinding wheel – without creating sparks. Move the dresser sideways over the entire width of wheel.

⚠ Attention! Always wear safety goggles.

⚠ Attention!

If the grinding wheel or the grinding/sanding belt becomes jammed during operation, please remove the workpiece until the tool reaches its top speed again.

IX. Cleaning and maintenance

Always pull out the mains power plug before starting any cleaning work.

Cleaning

- Keep all safety devices, air vents and the motor housing free of dirt and dust as far as possible. Wipe the equipment with a clean cloth or blow it with compressed air at low pressure.
- We recommend that you clean the device immediately each time you have finished using it.
- Clean the equipment regularly with a moist cloth and some soft soap. Do not use cleaning agents or solvents; these could attack the plastic parts of the equipment. Ensure that no water can seep into the device.

Maintenance

There are no parts inside the equipment which require additional maintenance.

X. Storage/Transport

Store the equipment and accessories out of children's reach in a dark and dry place at above freezing temperature. The ideal storage temperature is between 5 and 30 °C. Store the electric tool in its original packaging.

⚠ Attention! Unplug the machine!

The appliance must unconditionally be secured against falling or turning down during transport.

The appliance can be lifted on the left and right grinding wheel / belt sander cover. Power cable, flexible lamp shaft etc. should not be used for transport purpose.

XI. Electrical connection

**The electrical motor installed is connected and ready for operation.
The connection complies with the applicable VDE and DIN provisions.**

⚠ Attention!

This machine shall always be supplied via a residual current device with a rated residual current of 30 mA or less to avoid electric shock.

⚠ Attention!

The power supply cord of this machine has an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet which is properly installed and grounded in accordance with all local codes and ordinances.

⚠ Warning!

Check the voltage! The voltage must comply with the information on the rating label!

The customer's mains connection as well as the extension cable used must also comply with these regulations.

Damaged electrical connection cable

The insulation on electrical connection cables is often damaged.

This may have the following causes:

- Passage points, where connection cables are passed through windows or doors.
- Kinks where the connection cable has been improperly fastened or routed.
- Places where the connection cables have been cut due to being driven over.
- Insulation damage due to being ripped out of the wall outlet.
- Cracks due to the insulation ageing.

Such damaged electrical connection cables must not be used and are life-threatening due to the insulation damage.

Check the electrical connection cables for damage regularly. Make sure that the connection cable does not hang on the power network during the inspection. Electrical connection cables must comply with the applicable VDE and DIN provisions. Only use connection cables with the marking "V-90/5V-90 3 x 0.75 mm²". The printing of the type designation on the connection cable is mandatory.

XII. Disposal and recycling

The equipment is supplied in packaging to prevent it from being damaged in transit. The raw materials in this packaging can be reused or recycled. The equipment and its accessories are made of various types of material, such as metal and plastic. Never place defective equipment in your household refuse. The equipment should be taken to a suitable collection center for proper disposal. If you do not know the whereabouts of such a collection point, you should ask in your local council offices.

XIII. Trouble shooting

Problem	Possible Cause	Action
Motor doesn't start	a) ON/OFF switch damaged. b) ON/OFF cable damaged. c) ON/OFF relay damaged. d) Fuse blown. e) Motor burnt.	a-d) Replace all damaged parts before you use your machine again. e) Contact your local service centre. Every attempt to carry out a repair, can be dangerous if it is not done by skilled personnel.
Machine gets slower during work.	Too much pressure put on the workpiece.	Reduce the pressure on the workpiece.
Sanding belt comes off the drive pulleys.	Belt does not run straight.	Reset the track.
The wood gets burnt during sanding.	a) Sanding disc or belt covered with grease. b) Excessive pressure on workpiece.	a) Replace disc or belt. b) Reduce pressure on workpiece.

AFTER SALES SUPPORT

25

  **1300 855 831**

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